

# CAE 464/517 HVAC Systems Design

## Spring 2023

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**February 23, 2023**

**Air distribution systems: Diffuser selection**

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**HOMEWORK / PROJECT / EXAM**

# Homework / Project / Exam

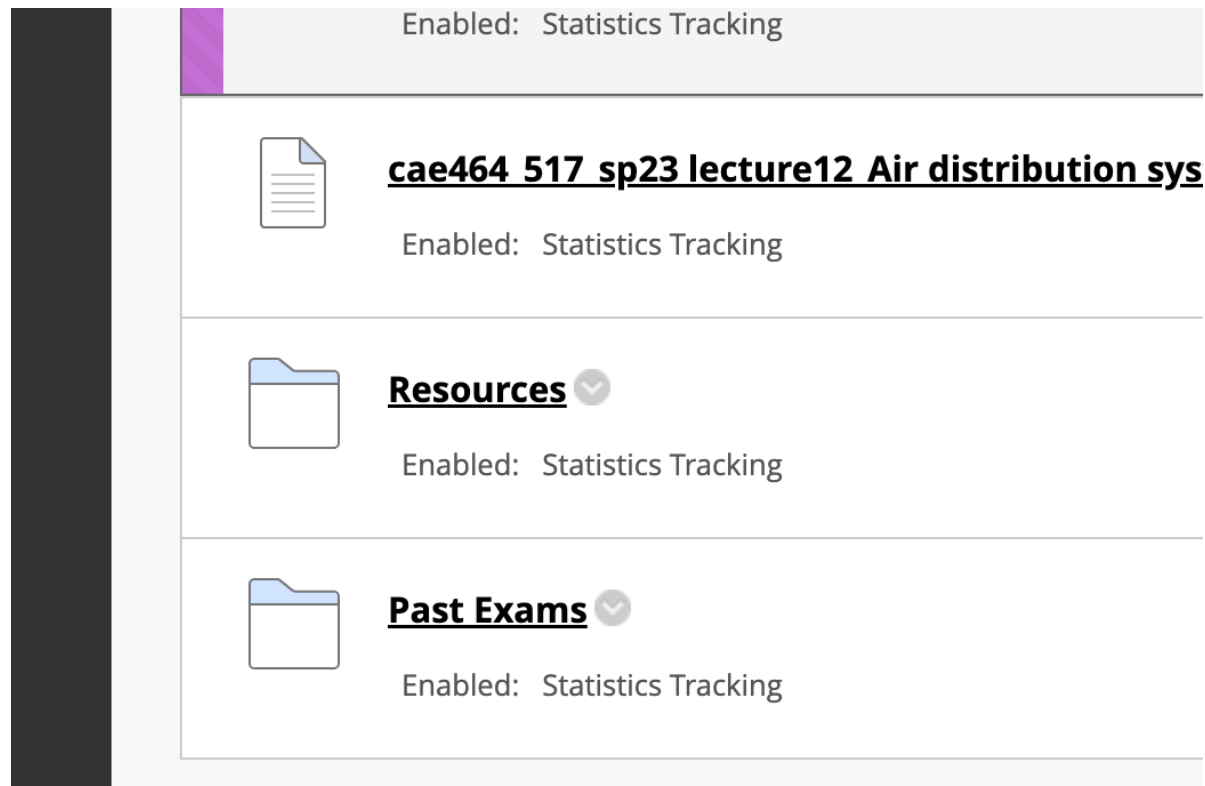
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- Assignment 3 solution is posted (both the sample solution for OpenStudio and the Excel file for the load calcs)


# Homework / Project / Exam


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- The first midterm exam is on March 7:
  - Exam starts at 8:35 (be on-time)
  - Covers the materials before March 2, 2023
  - Open book and open notes
  - Past exams are posted



Enabled: Statistics Tracking

 **cae464 517 sp23 lecture12 Air distribution sys**  
Enabled: Statistics Tracking

 **Resources** ▼  
Enabled: Statistics Tracking

 **Past Exams** ▼  
Enabled: Statistics Tracking

# Homework / Project / Exam

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- Project is posted
  - Follow the timeline closely (no extension will be granted)
  - Highly recommend to start working on that ASAP

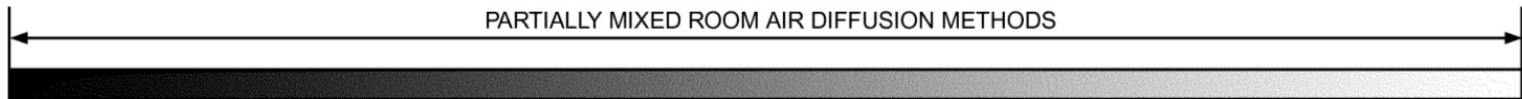
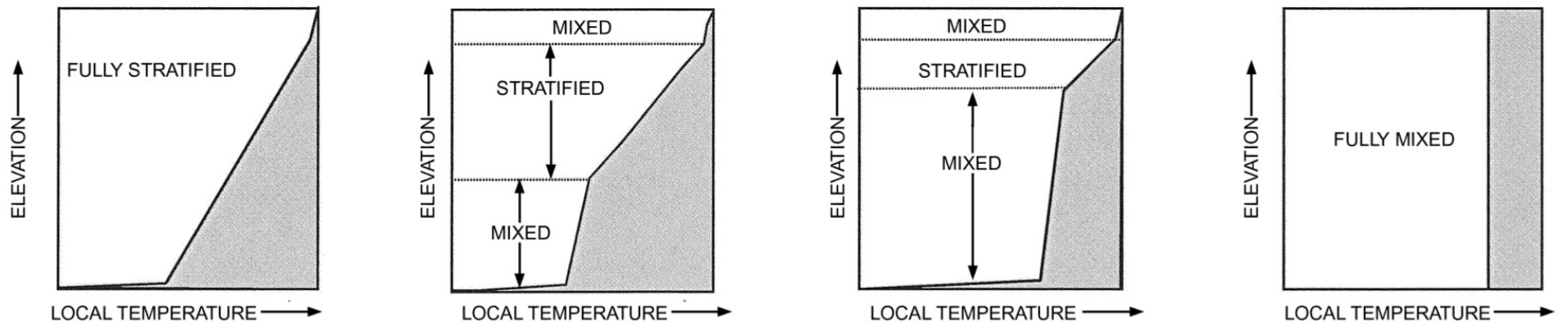
# Homework / Project / Exam

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- The syllabus is updated
- HW 5 is optional

**RECAP**

# Recap



FULLY STRATIFIED ROOM AIR DISTRIBUTION SYSTEMS

**EXAMPLES:**

- Thermal displacement using low-velocity cool air
- Natural ventilation

**EXAMPLES:**

- Underfloor air distribution (using room air induction) in cooling operation
- Underseat air distribution (using room air induction) in cooling operation
- Task/ambient cooling (using furniture-based outlets)
- Task/ambient (spot) cooling or heating (industrial applications)

FULLY MIXED ROOM AIR DISTRIBUTION SYSTEMS

**EXAMPLES:**

- Overhead mixed air supply in cooling operation
- Fan-coil units and unit ventilators
- High-velocity floor-based supply in heating operation



# Recap

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- Herman Hall systems:



# Recap

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- Herman Hall systems:



# Recap

Table 1 Typical Applications for Supply Air Outlets

Outlet Types	Fully Mixed			Fully Stratified		Partially Mixed		
	Ceiling Mounted	Wall Mounted	Floor/Sill	Wall Mounted	Floor/Sill	Ceiling Mounted	Wall Mounted	Floor/Sill
<b>Grilles</b>								
Adjustable blade	⊙	●	⊗	⊗	⊗	⊗	⊙	⊙
Fixed blade	⊙	⊙	⊗	⊙	⊙	⊗	⊙	⊗
Linear bar	⊗	●	●	⊙	⊙	⊗	⊙	●
Nozzle and drum louver	⊙	●	⊗	⊗	⊗	⊗	⊗	⊗
<b>Diffusers</b>								
Round	●	⊗	⊗	⊗	⊗	⊗	⊗	⊗
Square	●	⊗	⊗	⊗	⊗	⊗	⊗	⊗
Perforated face	●	⊗	⊗	⊗	⊗	⊗	⊗	⊗
Louvered face	●	⊗	⊗	⊗	⊗	⊗	⊗	⊗
Plaque face	●	⊗	⊗	⊗	⊗	⊗	⊗	⊗
Hemispherical	⊙	⊗	⊗	⊗	⊗	⊙	⊗	⊗
Laminar flow	⊙	⊗	⊗	⊗	⊗	⊙	⊗	⊗
Linear slot	●	●	⊗	⊗	⊗	⊗	⊗	⊗
T-bar slot	●	⊗	⊗	⊗	⊗	⊗	⊗	⊗
Light troffer	●	⊗	⊗	⊗	⊗	⊗	⊗	⊗
Swirl	●	⊗	⊗	⊗	⊙	⊗	⊙	●
Displacement	⊗	⊗	⊗	●	●	⊙	⊗	⊗
Air dispersion duct	●	⊙	⊗	⊗	⊗	⊙	⊙	⊗

● = often used    ⊙ = sometimes used    ⊙ = seldom used    ⊗ = not recommended

# Recap

- In addition to the Fundamentals Chapter 20, ASHRAE Applications Chapter 58 is a good resource

## CHAPTER 58

### ROOM AIR DISTRIBUTION

<a href="#">Application Guidelines</a> .....	58.1	<a href="#">Air Terminal Units (ATUs)</a> .....	58.19
<a href="#">Fully Mixed Air Distribution</a> .....	58.2	<a href="#">Room Fan-Coil Units</a> .....	58.26
<a href="#">Fully Stratified Air Distribution</a> .....	58.9	<a href="#">Heating and Cooling Coil Selection</a> .....	58.30
<a href="#">Partially Mixed Air Distribution</a> .....	58.13	<a href="#">Chilled Beams</a> .....	58.31
<a href="#">Air Dispersion Systems</a> .....	58.15	<a href="#">Air Curtain Units</a> .....	58.34

**R**OOM air distribution systems, like other HVAC systems, are intended to achieve required thermal comfort and ventilation for space occupants and processes. Although air terminals (inlets and outlets), terminal units, local ducts, and the rooms themselves may affect room air distribution, this chapter addresses only air terminals and their effect on occupant comfort. This chapter is intended to help HVAC designers apply air distribution systems to occupied spaces, providing information on characteristics of various air distribution strategies, and tools and guidelines for applications and system design. Naturally ventilated spaces are not addressed; see Chapter 16 of the 2017 *ASHRAE Handbook—Fundamentals* for details. Also see Chapter 20 of the 2017 *ASHRAE Handbook—Fundamentals* for more information on space air diffusion; Chapter 19 of the 2016 *ASHRAE Handbook—HVAC Systems and Equipment* for information on room air distribution equipment; and [Chapter 49](#) of this volume for sound and vibration control guidance.

Room air distribution systems can be classified by (1) their primary objective and (2) the method by which they attempt to accomplish that objective. The objective of any air distribution system can be classified as one of the following:

- Conditioning and/or ventilation of the space for occupant thermal

- **Full thermal stratification systems** (e.g., thermal displacement ventilation) have little or no air mixing in the occupied and/or process space.
- **Partially mixed systems** (e.g., most underfloor air distribution designs) provide limited air mixing in the occupied and/or process space.
- **Task/ambient air distribution** (e.g., personally controlled desk outlets, spot conditioning systems) focuses on conditioning only part of the space for thermal comfort and/or process control.

Because task/ambient design requires a high degree of individual control, it is not covered in this chapter; see Chapter 20 of the 2017 *ASHRAE Handbook—Fundamentals* for details. Guidance is also provided by ASHRAE (2013).

[Figure 1](#) shows the spectrum between the two extremes (full mixing and full stratification) of room air distribution strategies.

#### 1. APPLICATION GUIDELINES

##### Design Considerations

**Architectural and Spatial Constraints.** Air distribution products must fulfill both the functional requirement of conditioning

# Recap

- In addition to the Fundamentals Chapter 20, ASHRAE Systems and Equipment Chapter 20 is a good resource

## CHAPTER 20

### ROOM AIR DISTRIBUTION EQUIPMENT

<a href="#">SYSTEMS OVERVIEW</a> .....	20.1	<a href="#">Grilles</a> .....	20.6
<a href="#">SYSTEM CLASSIFICATIONS</a> .....	20.1	<a href="#">Nozzles and Drum Louvers</a> .....	20.7
<a href="#">Fully Mixed Systems</a> .....	20.2	<a href="#">Diffusers</a> .....	20.7
<a href="#">Fully Stratified Systems</a> .....	20.3	<a href="#">Terminal Units</a> .....	20.9
<a href="#">Partially Mixed Systems</a> .....	20.4	<a href="#">Fan-Coil Units</a> .....	20.11
<a href="#">EQUIPMENT</a> .....	20.4	<a href="#">Chilled Beams</a> .....	20.13
<a href="#">Supply Air Outlets</a> .....	20.4	<a href="#">Air Curtain Units</a> .....	20.14
<a href="#">Return/Exhaust Air Inlets</a> .....	20.5		

**S**UPPLY air outlets, terminal units, chilled-beam units, fan-coil units, air curtain units, and textile air dispersion products introduce air into a conditioned space to obtain a desired indoor atmospheric environment. Return and exhaust air are removed from a space through return and exhaust inlets (*inlet* and *outlet* are defined relative to the duct system and not the room, as shown in [Figure 1](#)). This chapter describes this equipment, details its proper use, and is intended to help HVAC designers select room air distribution equipment applicable to the air distribution methods outlined in Chapter 58 of the 2019 *ASHRAE Handbook—HVAC Applications*.

ing and ventilation is provided by the air handling unit. Variable-air-volume (VAV) systems are the prime example of all-air systems, although all-air systems can be constant air volume (variable supply air temperature) as well.

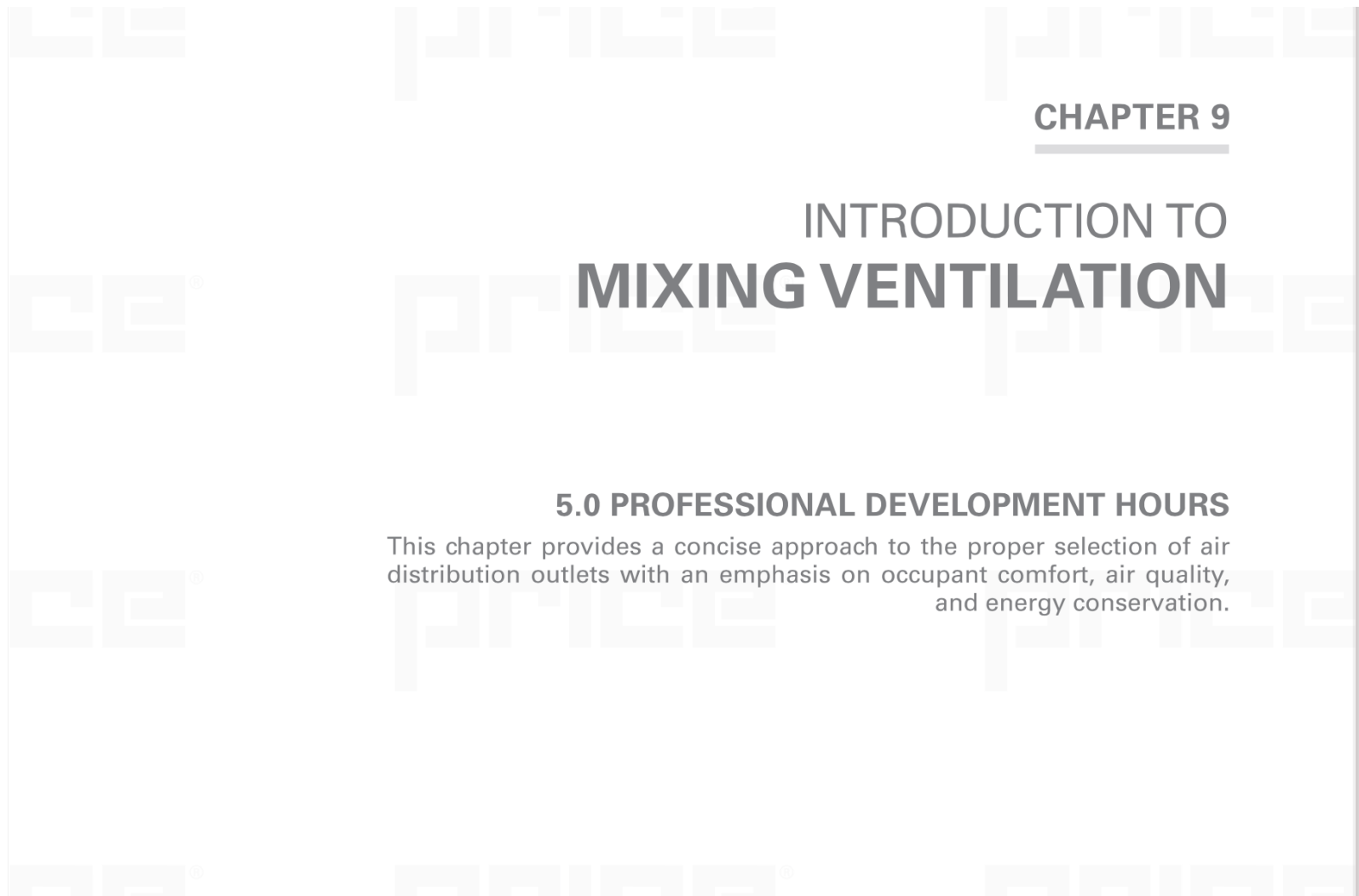
#### Decoupled Cooling Systems

Decoupled cooling/dehumidification systems rely on preconditioned air from the air-handling unit for space ventilation, but typically have zone-based terminal units that supplement the space sensible and latent cooling. This decoupled cooling/dehumidification may be provided by either chilled water or refrigerant coils

# Recap

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- In addition to the Fundamentals Chapter 20, Chapter 9 of the Engineering Handbook by Price Industries is a good resource



# Recap

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- Add your figures here:

[https://docs.google.com/presentation/d/15bvvZ0VVm9SgonCzZ5N07MBvI0YdVRYaph6Z3evveJA/edit#slide=id.g1f2938fcdac\\_0\\_0](https://docs.google.com/presentation/d/15bvvZ0VVm9SgonCzZ5N07MBvI0YdVRYaph6Z3evveJA/edit#slide=id.g1f2938fcdac_0_0)

# **CHARACTERISTICS ROOM LENGTH (DIFFUSER SPACING)**



# Characteristics Room Length

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Round ceiling diffuser



Square ceiling diffuser



Louvered face diffuser



Round plaque diffuser



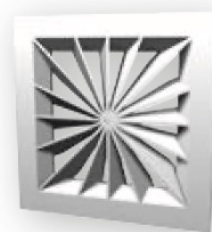
Square plaque diffuser



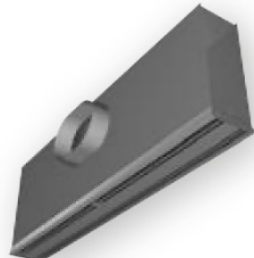
Perforated ceiling diffuser



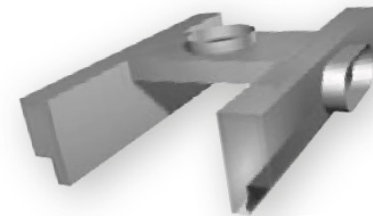
Round Twist Diffuser



Plenum slot diffuser

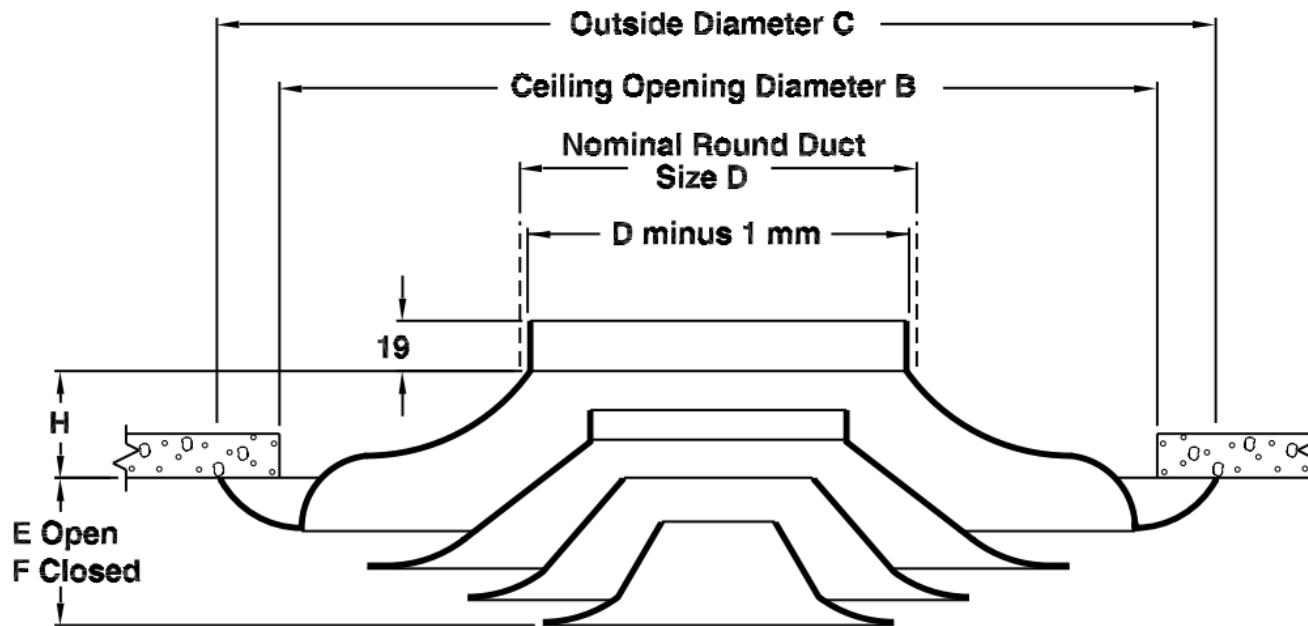


Light troffer diffuser



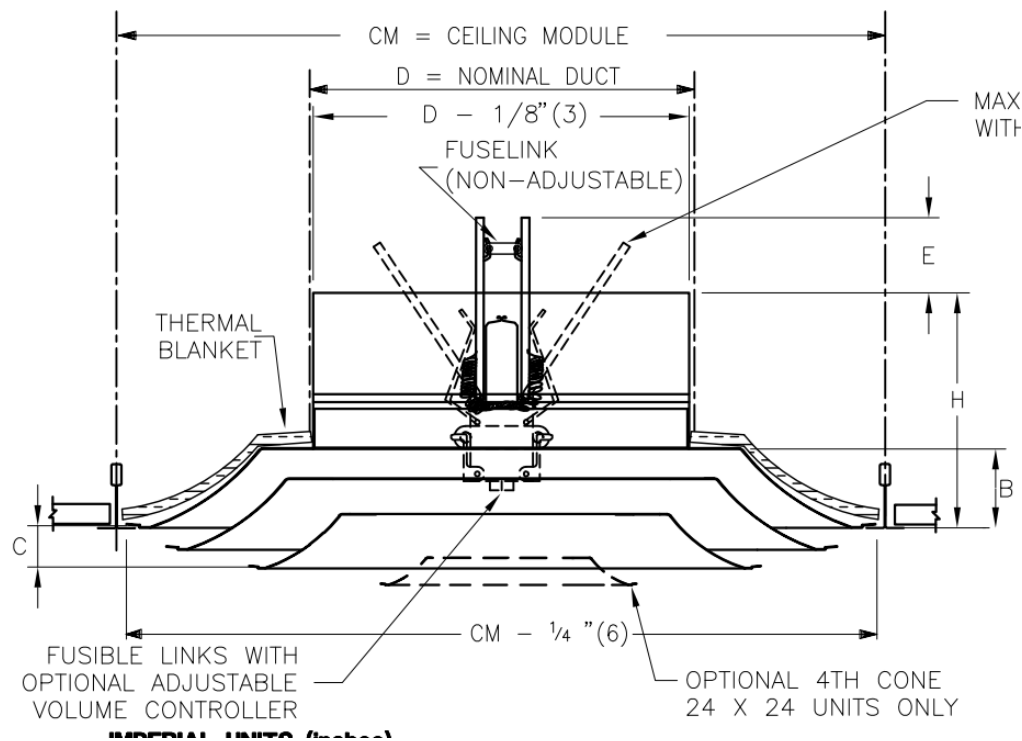
# Characteristics Room Length

- Round diffusers:
  - ❑ Diameter usually vary from 6" to 36"
  - ❑ Usually work for high flow rates (e.g., gyms, halls, ...)
  - ❑ Some have adjustable vanes



# Characteristics Room Length

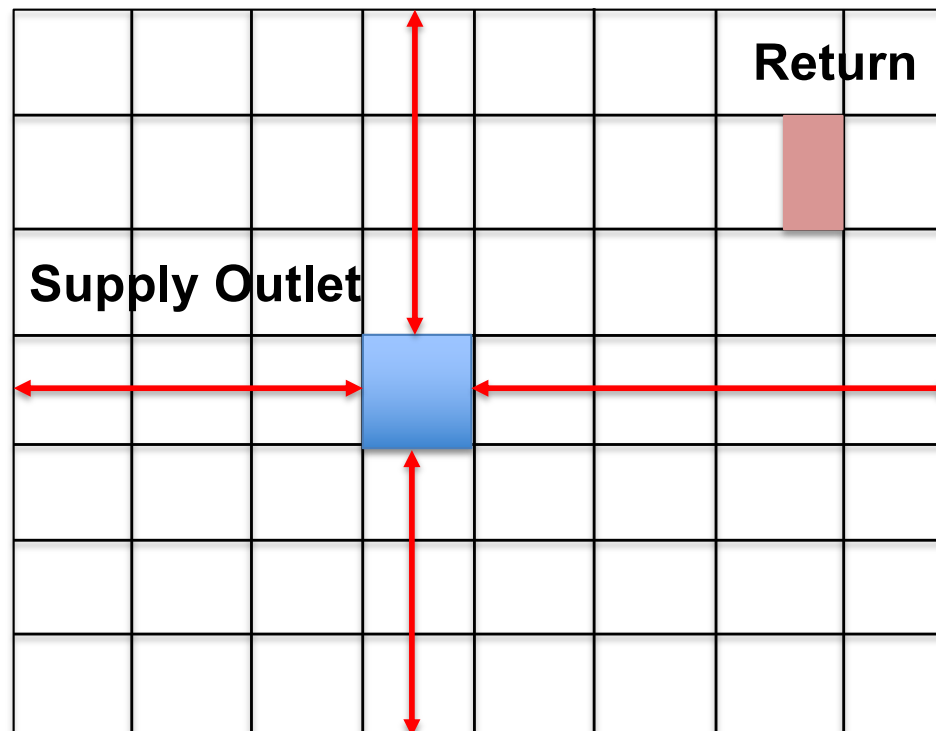
- Square diffusers:
  - ❑ Some common sizes are 12"x12", 20"x20", and 24"x24"
  - ❑ Usually work for low flow rates



# Characteristics Room Length

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- To identify the characteristics length, we need to identify the location of the air outlets
- Identify the maximum achievable throw
- Add the grid and place supply outlets and returns (e.g., 2'' by 2'')



# Characteristics Room Length

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## High Sidewall Grille



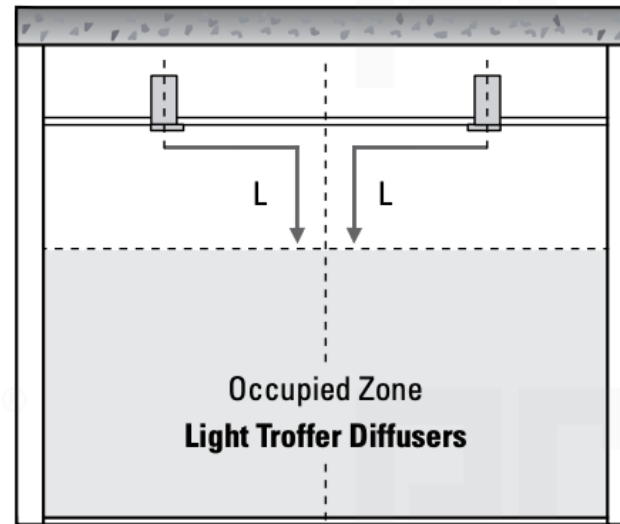
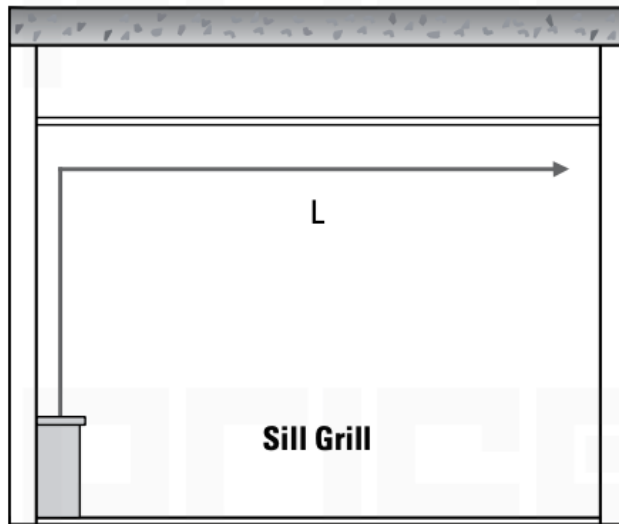
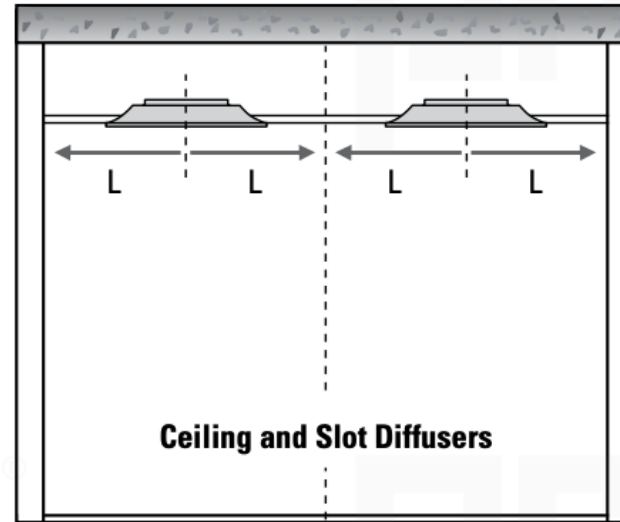
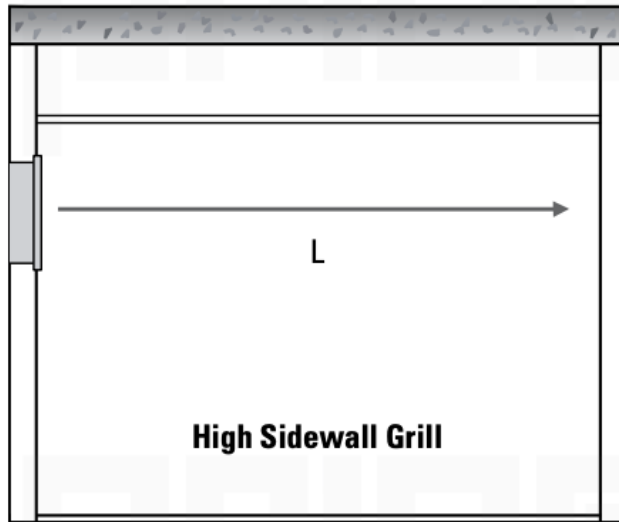
*Distance to wall perpendicular to jet*

## Circular Ceiling Diffuser



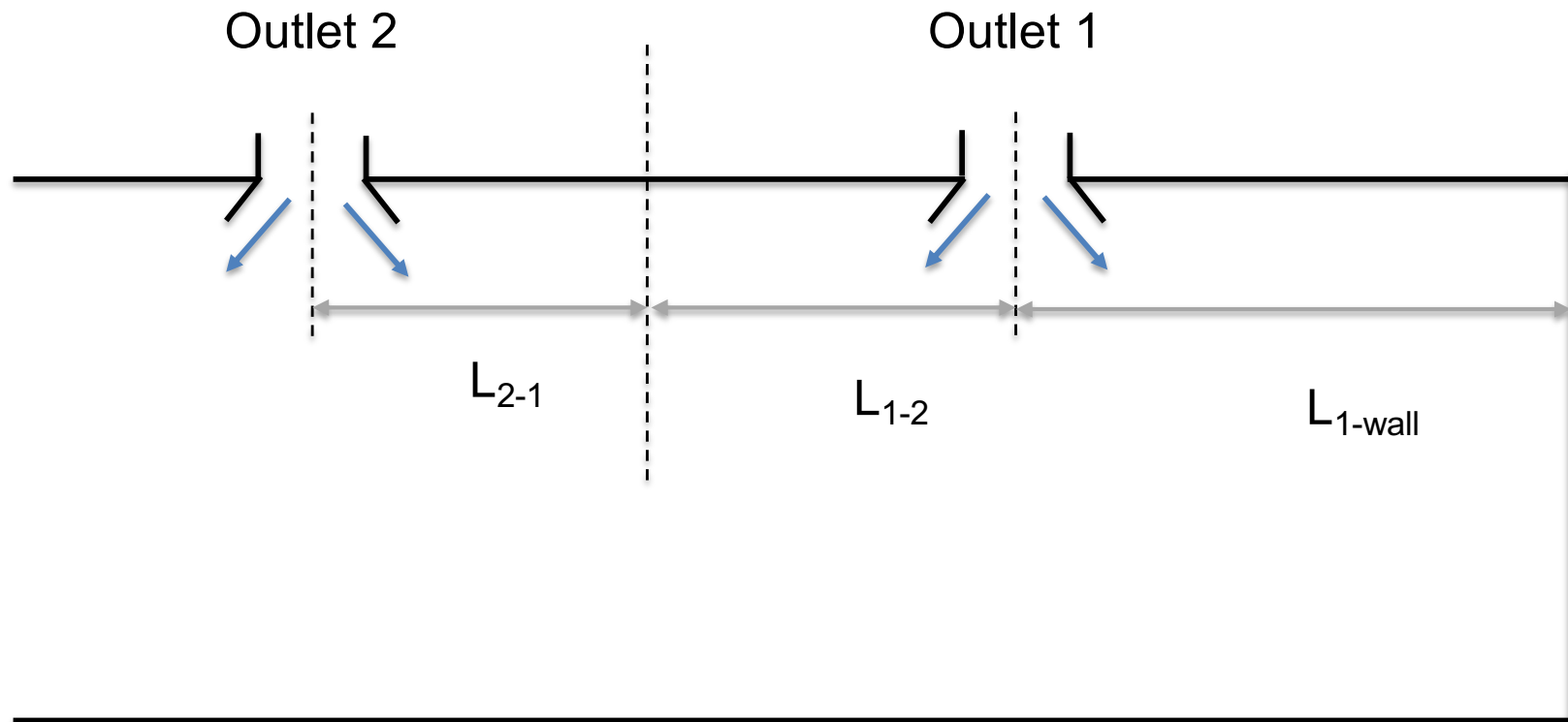
*Distance to closet wall or intersecting air jet*

# Characteristics Room Length

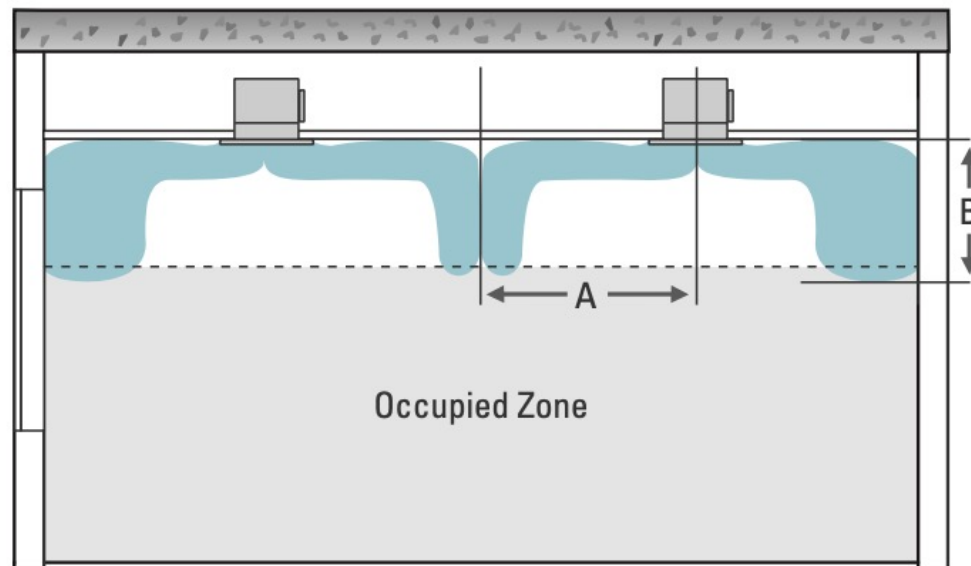
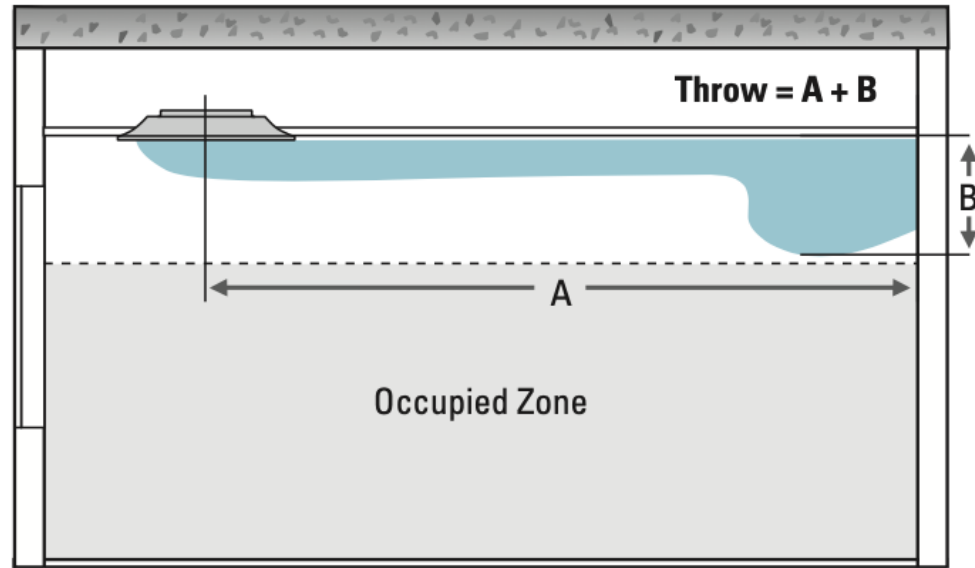


# Characteristics Room Length

- How do we select  $L$  for the following setup?



# Characteristics Room Length





# Characteristics Room Length

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- **Class Activity:** Finish this table:

Diffuser Type	Characteristics Length
High side wall grille 	
Ceiling diffuser 	
Sill grille 	

# Characteristics Room Length

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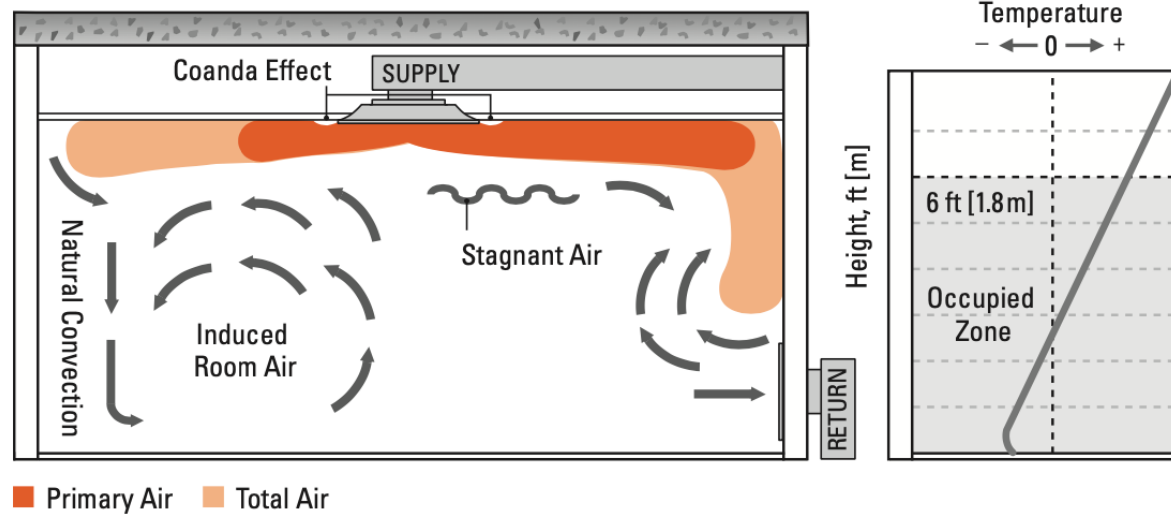
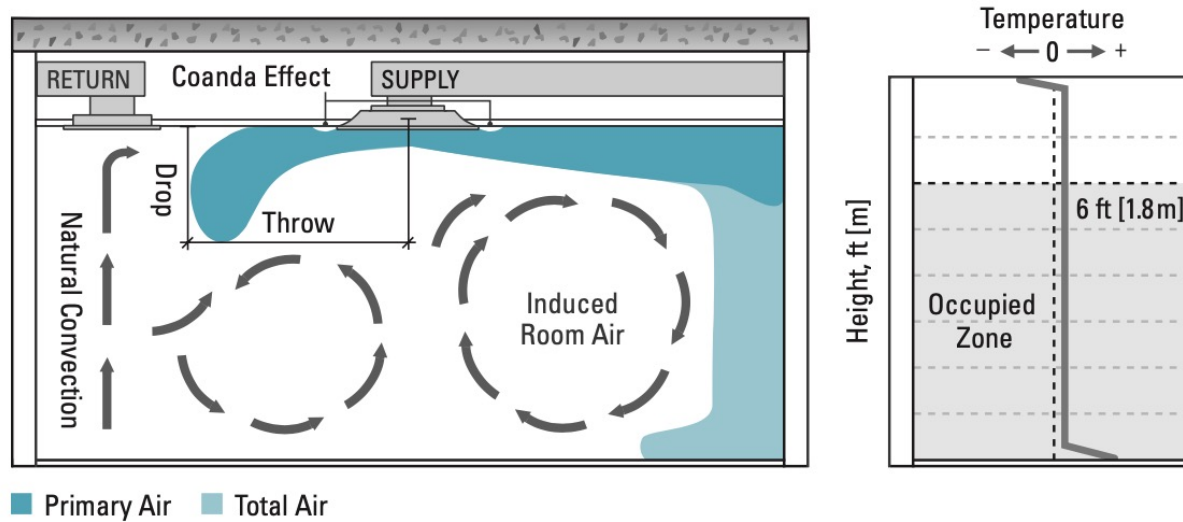
- Various outlet performs differently:

**Table 5 Characteristic Room Length for Several Diffusers  
(Measured from Center of Air Outlet)**

<b>Diffuser Type</b>	<b>Characteristic Length <math>L</math></b>
High sidewall grille Adjustable blade Fixed blade Linear bar Nozzle	Distance to wall perpendicular to jet
Horizontal-throw ceiling diffuser Round Square Perforated Louvered Plaque Swirl	Distance to closest wall, midplane between outlets or intersecting air jet
Sill grille	Length of room in direction of jet flow
Ceiling slot diffuser	Distance to wall perpendicular to jet or midplane between outlets
Light troffer diffusers	Distance to midplane between outlets plus distance from ceiling to top of occupied zone

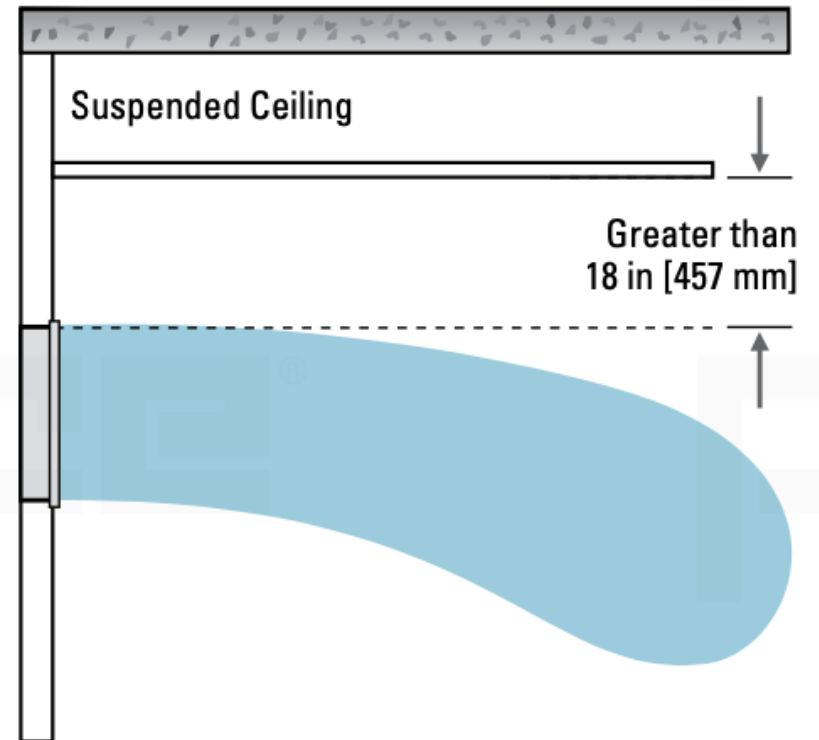
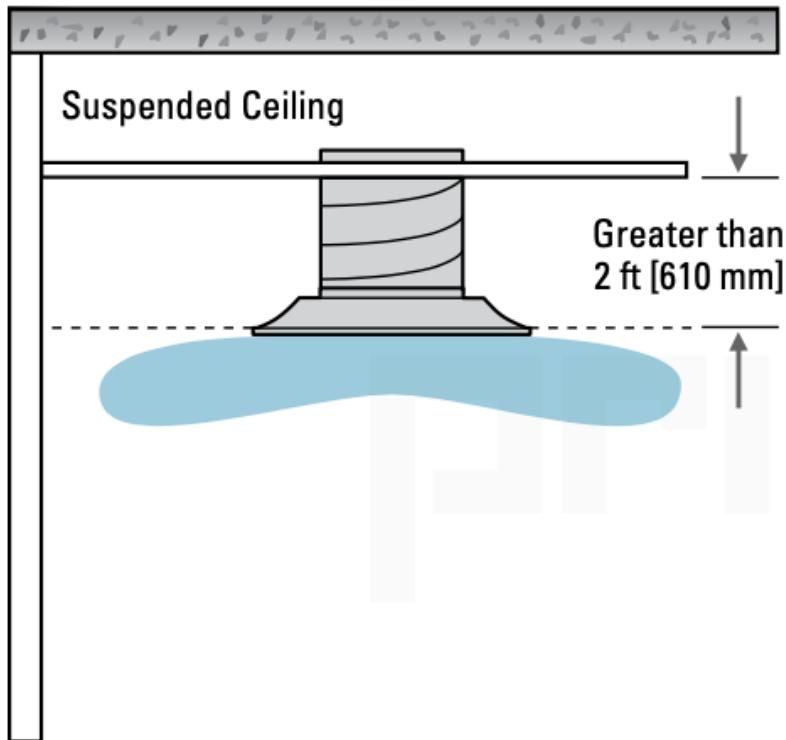
# Characteristics Room Length

- We need to be careful of Coanda effect



# Characteristics Room Length

- For free space mounting, multiply the throw by 0.7



# Characteristics Room Length

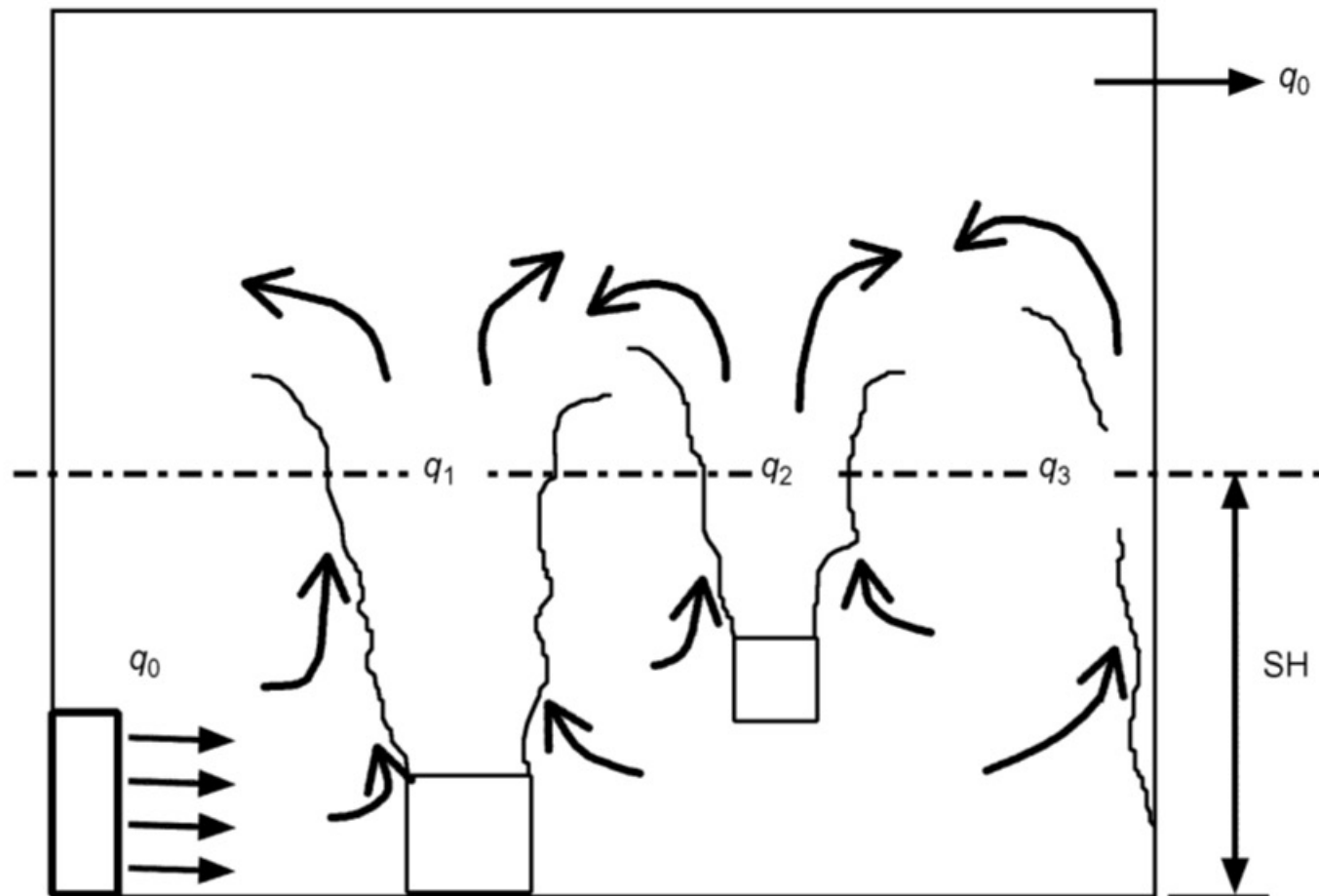
- The following example shows how we know which diffuser type to select:

**Table 9.2:** 24 in. x 24 in. module [610 mm x 610 mm], 380 cfm [179 L/s], 700 fpm [3.60 m/s] neck velocity, isothermal conditions, 50 fpm [0.25 m/s] terminal velocity

Diffuser Type	Throw Distance, ft [m]
Square Cone	10 [3.0]
Round Cone	9 [2.7]
Perforated 4 way	14 [4.3]
Perforated 1 way	33 [10.1]
Modular Core 4 way	24 [7.3]
Modular Core 1 way	36 [11]

# Characteristics Room Length

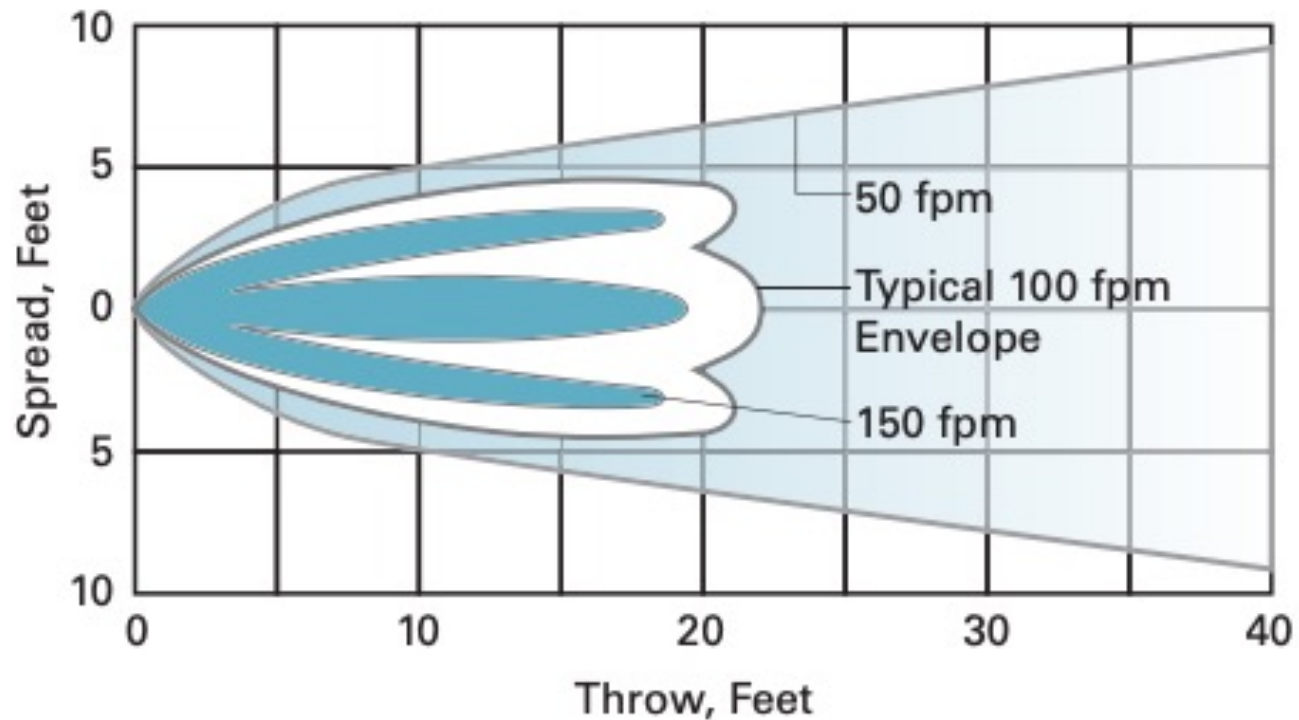
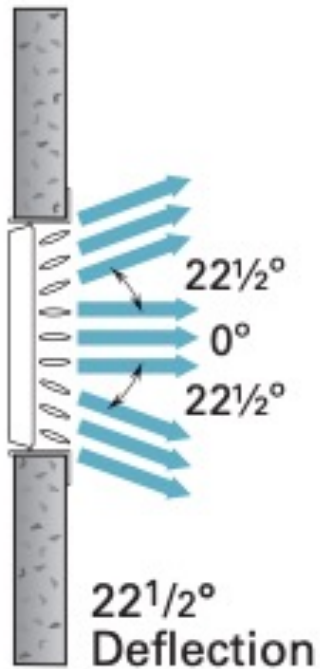
- Make sure to consider internal objects



# DATASHEETS

# Datasheets

- We define throw as the terminal velocity
  - ❑ 150 fpm (0.75 m/s) =  $T_{150}$
  - ❑ 100 fpm (0.50 m/s) =  $T_{100}$
  - ❑ 50 fpm (0.25 m/s) =  $T_{50}$





# Datasheets

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- Manufacture usually report the isothermal condition. To account for the denser supply air, multiply the tabulated values by 0.75. This is to account for a temperature differential of approximately 15 °F.

# Datasheets

- Let's look at the manufacture datasheet
  - [https://www.priceindustries.com/content/uploads/assets/literature/catalogs/catalog-pages/section%20d/500\\_600\\_supply.pdf](https://www.priceindustries.com/content/uploads/assets/literature/catalogs/catalog-pages/section%20d/500_600_supply.pdf)

## Performance Data – Models 510, 520 / 610, 620 / 710, 720 / 910, 920

		NC 20						30	40				
Core Velocity fpm		300	400	500	600	700	800	1000	1200	1400	1600	1800	
Velocity Pressure		.006	.010	.016	.022	.030	.040	.062	.090	.122	.159	.202	
<b>Size</b>	<b>Total</b>	<b>0°</b>	.014	.024	.038	.052	.071	.094	.146	.212	.287	.374	.475
	<b>Pressure</b>	<b>22½°</b>	.017	.028	.045	.063	.085	.114	.176	.256	.347	.452	.574
		<b>45°</b>	.025	.042	.067	.093	.126	.168	.261	.379	.514	.669	.850
Ac = 0.15 ft <sup>2</sup> 7 x 4 6 x 5	<b>cfm</b>		<b>45</b>	<b>60</b>	<b>75</b>	<b>90</b>	<b>105</b>	<b>120</b>	<b>150</b>	<b>180</b>	<b>210</b>	<b>240</b>	<b>270</b>
	<b>NC</b>		—	—	—	—	<b>15</b>	<b>19</b>	<b>26</b>	<b>31</b>	<b>36</b>	<b>40</b>	<b>44</b>
	<b>Throw</b>	<b>0°</b>	4-6-12	5-8-14	7-10-16	8-12-17	9-13-19	11-14-20	13-16-22	14-17-24	15-19-26	16-20-28	17-22-30
<b>ft</b>	<b>22½°</b>	3-5-10	4-6-11	6-8-13	6-10-14	7-10-15	9-11-16	10-13-18	11-14-19	12-15-21	13-16-22	14-18-24	
	<b>45°</b>	2-3-6	3-4-7	3-5-8	4-6-9	5-7-9	5-7-10	6-8-11	7-9-12	8-9-13	8-10-14	9-11-15	
Ac = 0.18 ft <sup>2</sup> 8 x 4 7 x 5 6 x 6	<b>cfm</b>		<b>55</b>	<b>70</b>	<b>90</b>	<b>110</b>	<b>125</b>	<b>145</b>	<b>180</b>	<b>215</b>	<b>250</b>	<b>290</b>	<b>325</b>
	<b>NC</b>		—	—	—	—	<b>16</b>	<b>20</b>	<b>27</b>	<b>32</b>	<b>37</b>	<b>41</b>	<b>45</b>
	<b>Throw</b>	<b>0°</b>	4-7-13	6-8-15	7-11-17	9-13-19	10-15-20	11-16-22	14-17-24	15-19-26	17-21-29	18-22-31	19-24-33
<b>ft</b>	<b>22½°</b>	3-6-10	5-6-12	6-9-14	7-10-15	8-12-16	9-13-18	11-14-19	12-15-21	14-17-23	14-18-25	15-19-26	
	<b>45°</b>	2-3-7	3-4-8	4-5-9	4-7-10	5-7-10	6-8-11	7-9-12	8-10-13	8-10-14	9-11-15	10-12-16	

# Datasheets

## Performance Data — Models 510, 520 / 610, 620 / 710, 720 / 910, 920

		NC 20						30		40			
		300	400	500	600	700	800	1000	1200	1400	1600	1800	
		Core Velocity fpm	.006	.010	.016	.022	.030	.040	.062	.090	.122	.159	.202
Size	Total	0°	.014	.024	.038	.052	.071	.094	.146	.212	.287	.374	.475
	Pressure	22½°	.017	.028	.045	.063	.085	.114	.176	.256	.347	.452	.574
		45°	.025	.042	.067	.093	.126	.168	.261	.379	.514	.669	.850
Ac = 0.15 ft² 7 x 4 6 x 5	cfm		<b>45</b>	<b>60</b>	<b>75</b>	<b>90</b>	<b>105</b>	<b>120</b>	<b>150</b>	<b>180</b>	<b>210</b>	<b>240</b>	<b>270</b>
	NC		—	—	—	—	<b>15</b>	<b>19</b>	<b>26</b>	<b>31</b>	<b>36</b>	<b>40</b>	<b>44</b>
	Throw ft	0°	4-6-12	5-8-14	7-10-16	8-12-17	9-13-19	11-14-20	13-16-22	14-17-24	15-19-26	16-20-28	17-22-30
22½°		3-5-10	4-6-11	6-8-13	6-10-14	7-10-15	9-11-16	10-13-18	11-14-19	12-15-21	13-16-22	14-18-24	
45°		2-3-6	3-4-7	3-5-8	4-6-9	5-7-9	5-7-10	6-8-11	7-9-12	8-9-13	8-10-14	9-11-15	
Ac = 0.18 ft² 8 x 4 7 x 5 6 x 6	cfm		<b>55</b>	<b>70</b>	<b>90</b>	<b>110</b>	<b>125</b>	<b>145</b>	<b>180</b>	<b>215</b>	<b>250</b>	<b>290</b>	<b>325</b>
	NC		—	—	—	—	<b>16</b>	<b>20</b>	<b>27</b>	<b>32</b>	<b>37</b>	<b>41</b>	<b>45</b>
	Throw ft	0°	4-7-13	6-8-15	7-11-17	9-13-19	10-15-20	11-16-22	14-17-24	15-19-26	17-21-29	18-22-31	19-24-33
22½°		3-6-10	5-6-12	6-9-14	7-10-15	8-12-16	9-13-18	11-14-19	12-15-21	14-17-23	14-18-25	15-19-26	
45°		2-3-7	3-4-8	4-5-9	4-7-10	5-7-10	6-8-11	7-9-12	8-10-13	8-10-14	9-11-15	10-12-16	
Ac = 0.22 ft² 10 x 4 8 x 5 7 x 6	cfm		<b>65</b>	<b>90</b>	<b>110</b>	<b>130</b>	<b>155</b>	<b>175</b>	<b>220</b>	<b>265</b>	<b>310</b>	<b>350</b>	<b>395</b>
	NC		—	—	—	—	<b>17</b>	<b>21</b>	<b>27</b>	<b>33</b>	<b>38</b>	<b>42</b>	<b>45</b>
	Throw ft	0°	4-7-14	7-10-17	8-12-19	9-15-21	11-16-23	13-17-24	16-19-27	17-21-29	19-23-32	20-25-34	21-26-36
22½°		3-6-11	6-8-14	6-10-15	7-12-17	9-13-18	10-14-19	13-15-22	14-17-23	15-18-26	16-20-27	17-21-29	
45°		2-4-7	3-5-9	4-6-10	5-7-10	6-8-11	6-9-12	8-10-13	9-11-15	9-12-16	10-12-17	11-13-18	
Ac = 0.26 ft² 12 x 4 10 x 5 8 x 6	cfm		<b>80</b>	<b>105</b>	<b>130</b>	<b>155</b>	<b>180</b>	<b>210</b>	<b>260</b>	<b>310</b>	<b>365</b>	<b>415</b>	<b>470</b>
	NC		—	—	—	—	<b>17</b>	<b>21</b>	<b>28</b>	<b>34</b>	<b>38</b>	<b>42</b>	<b>46</b>
	Throw ft	0°	5-8-16	7-11-19	9-13-21	10-16-23	12-17-24	14-19-26	17-21-29	19-23-32	20-25-35	22-26-37	23-27-40
22½°		4-6-13	6-9-15	7-10-17	8-13-18	10-14-19	11-15-21	14-17-23	15-18-26	16-20-28	18-21-30	18-22-32	
45°		3-4-8	4-5-9	4-7-10	5-8-11	6-9-12	7-9-13	8-11-15	9-12-16	10-13-17	11-13-18	12-14-20	
Ac = 0.30 ft² 14 x 4	cfm		<b>90</b>	<b>120</b>	<b>150</b>	<b>180</b>	<b>210</b>	<b>240</b>	<b>300</b>	<b>360</b>	<b>420</b>	<b>480</b>	<b>540</b>
	NC		—	—	—	—	<b>18</b>	<b>22</b>	<b>29</b>	<b>34</b>	<b>39</b>	<b>43</b>	<b>47</b>
	Throw ft	0°	5-9-17	8-11-20	9-14-22	11-17-24	13-19-26	15-20-28	18-23-31	20-25-34	22-27-37	24-29-40	25-30-42
22½°		4-7-14	6-9-16	7-11-18	9-14-19	10-15-21	12-16-22	14-18-25	16-20-27	18-22-30	19-23-32	20-24-34	
45°		3-4-8	4-6-10	5-7-11	6-8-12	7-9-13	8-10-14	9-11-16	10-12-17	11-13-19	12-14-20	12-15-21	

GRILLES AND REGISTERS

# Datasheets

## Performance Data

		Core Velocity fpm	300	400	500	600	700	800	1000	1200
<b>Core Area</b>	<b>Velocity Pressure</b>		<b>.006</b>	<b>.010</b>	<b>.016</b>	<b>.022</b>	<b>.031</b>	<b>.040</b>	<b>.062</b>	<b>.090</b>
	<b>Total Pressure</b>	<b>0°</b>	0.017	0.031	0.048	0.069	0.094	0.123	0.192	0.277
		<b>22.5°</b>	0.022	0.039	0.061	0.088	0.119	0.156	0.244	0.351
		<b>45°</b>	0.033	0.060	0.093	0.134	0.182	0.238	0.372	0.536
Ac = <b>0.22</b> ft <sup>2</sup> 10 x 4	<b>cfm</b>		<b>66</b>	<b>88</b>	<b>110</b>	<b>132</b>	<b>154</b>	<b>176</b>	<b>220</b>	<b>264</b>
	<b>NC</b>	<b>0°</b>	—	—	—	—	<b>16</b>	<b>21</b>	<b>27</b>	<b>33</b>
	<b>Throw (ft)</b>	<b>0°</b>	5-7-14	6-9-18	8-12-20	9-14-22	11-17-23	13-18-25	16-20-28	18-22-31
		<b>22°</b>	4-6-11	5-8-14	6-9-16	8-11-17	9-13-19	10-14-20	13-16-22	14-17-25
<b>45°</b>		2-4-7	3-5-9	4-6-10	5-7-11	6-8-12	6-9-13	8-10-14	9-11-15	
Ac = <b>0.26</b> ft <sup>2</sup> 12 x 4 10 x 5	<b>cfm</b>		<b>78</b>	<b>104</b>	<b>130</b>	<b>156</b>	<b>182</b>	<b>208</b>	<b>260</b>	<b>312</b>
	<b>NC</b>	<b>0°</b>	—	—	—	—	<b>17</b>	<b>21</b>	<b>28</b>	<b>34</b>
	<b>Throw (ft)</b>	<b>0°</b>	5-8-15	7-10-19	9-13-21	10-15-24	12-18-25	14-19-27	17-21-30	19-24-33
		<b>22°</b>	4-6-12	5-8-15	7-10-17	8-12-19	10-14-20	11-15-22	14-17-24	15-19-27
<b>45°</b>		3-4-8	3-5-10	4-6-11	5-8-12	6-9-13	7-10-14	9-11-15	10-12-17	
Ac = <b>0.30</b> ft <sup>2</sup> 14 x 4	<b>cfm</b>		<b>90</b>	<b>120</b>	<b>150</b>	<b>180</b>	<b>210</b>	<b>240</b>	<b>300</b>	<b>360</b>
	<b>NC</b>	<b>0°</b>	—	—	—	—	<b>18</b>	<b>22</b>	<b>29</b>	<b>34</b>
	<b>Throw (ft)</b>	<b>0°</b>	6-8-17	7-11-21	9-14-23	11-17-25	13-19-27	15-21-29	18-23-33	21-25-36
		<b>22°</b>	4-7-13	6-9-17	7-11-18	9-13-20	10-15-22	12-17-23	15-18-26	17-20-29
<b>45°</b>		3-4-8	4-6-10	5-7-12	6-8-13	6-10-14	7-10-15	9-12-16	10-13-18	
Ac = <b>0.34</b> ft <sup>2</sup> 16 x 4 12 x 5 10 x 6	<b>cfm</b>		<b>102</b>	<b>136</b>	<b>170</b>	<b>204</b>	<b>238</b>	<b>272</b>	<b>340</b>	<b>408</b>
	<b>NC</b>	<b>0°</b>	—	—	—	—	<b>18</b>	<b>22</b>	<b>29</b>	<b>35</b>
	<b>Throw (ft)</b>	<b>0°</b>	6-9-18	8-12-22	10-15-25	12-18-27	14-21-29	16-22-31	20-25-35	22-27-38
		<b>22°</b>	5-7-14	6-9-18	8-12-20	9-14-22	11-16-23	13-18-25	16-20-28	18-22-30
<b>45°</b>		3-4-9	4-6-11	5-7-12	6-9-13	7-10-15	8-11-16	10-12-17	11-13-19	
Ac = <b>0.39</b> ft <sup>2</sup> 18 x 4 14 x 5 12 x 6	<b>cfm</b>		<b>117</b>	<b>156</b>	<b>195</b>	<b>234</b>	<b>273</b>	<b>312</b>	<b>390</b>	<b>468</b>
	<b>NC</b>	<b>0°</b>	—	—	—	—	<b>19</b>	<b>23</b>	<b>30</b>	<b>36</b>
	<b>Throw (ft)</b>	<b>0°</b>	6-9-19	8-13-24	10-16-26	13-19-29	15-22-31	17-24-33	21-26-37	24-29-41
		<b>22°</b>	5-8-15	7-10-19	8-13-21	10-15-23	12-18-25	13-19-27	17-21-30	19-23-33
<b>45°</b>		3-5-9	4-6-12	5-8-13	6-9-14	7-11-16	8-12-17	10-13-19	12-14-20	

# Datasheets

- Please review some diffuser, grille, and register options for the next lectures

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- Heating / Cooling
- MRI
- Lay-in
- Drop face

**Ceiling / Mount** clear

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- Exposed Ceiling
- NT
- TechZone
- Gladius
- Axiom

**Icon** clear

- Air Balancing
- Airport Terminals
- Baffle
- Dual-Function
- Duct Accessories
- Duct Mounting
- Energy Solutions
- Factories
- Fire Rated
- Light Powered
- Mounting Frames
- MRI Compatible
- Open Ceiling

**FL-20**  
Architectural Linear Diffuser, Aluminum, 2" Slot

**FTBI-15**  
FlowTee for bolt slot ceilings, 1.5" slot Flowbar with factory mounted insulated plenum

**FL-15**  
Architectural Linear Diffuser, Aluminum, 1.5" Slot

**FBC**  
Flow Cross for Flowbar Diffusers

**MFR-10**  
ModuFlow Return Diffuser

**FTBI-10**  
FlowTee for bolt slot ceilings, 1" slot Flowbar with factory mounted insulated plenum

**FL-TZ**  
Architectural Slot Diffuser for TechZone Systems

**FL-30**  
Architectural Linear Diffuser, Aluminum, 3" Slot

**FL-10**  
Architectural Linear Diffuser, Aluminum, 1" Slot

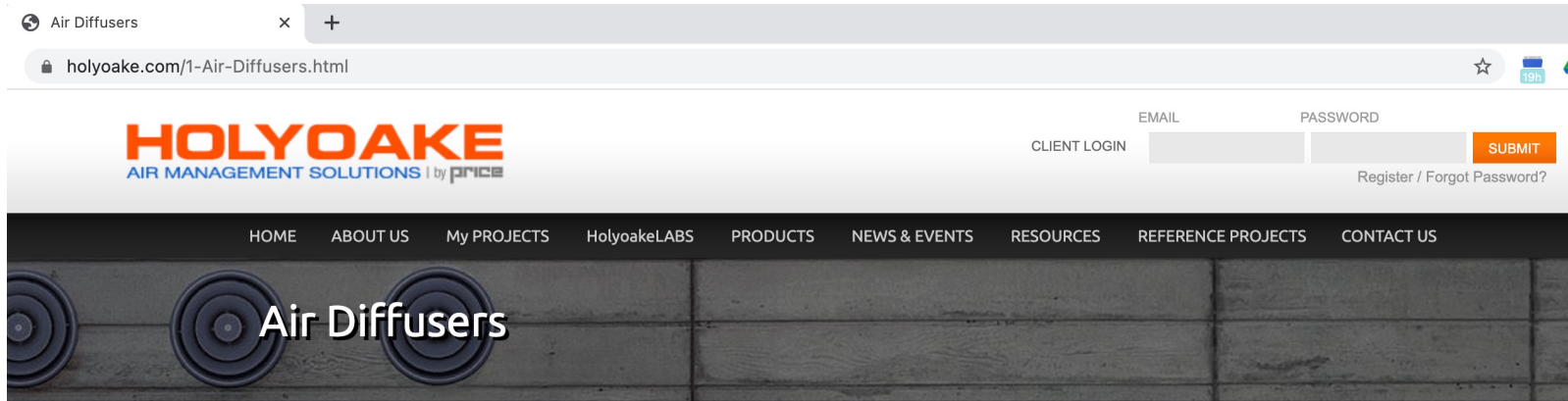
**HTSK**  
Optional Field Cut Spacer Kit for Flowbar Diffusers

# Datasheets

- Please review some diffuser, grille, and register options for the next lectures

The screenshot displays the Price Industries website. At the top, a navigation bar includes the 'price' logo and links for PRODUCTS, RESOURCES, SERVICES, EDUCATION, CORPORATE, CONTACT, a home icon, a US flag, a star icon, and MY ACCOUNT. Below the navigation is a large banner for 'Retrofit Isolation Rooms'. The banner features a background image of a person in a blue protective suit and gloves. The text on the banner reads: 'Retrofit Isolation Rooms', 'USE FAN FILTER UNITS TO CREATE NEGATIVE PRESSURE ISOLATION ROOMS', and 'COVID-19 has resulted in a shortage of negative pressure isolation rooms. FFUs can be used to quickly and easily convert standard patient rooms to temporary isolation spaces.' A red 'Learn More' button with a right-pointing arrow is located at the bottom left of the banner. Below the banner is a 'MINIMIZE' button with an upward-pointing arrow and a row of seven dots. Below the minimize button is a grid of eight product categories, each with a representative image and a 'SHARE' button with a right-pointing arrow: DIFFUSERS, GRILLES, TERMINAL UNITS, NOISE CONTROL, CRITICAL ENVIRONMENTS, BEAMS, UNDERFLOOR, and VAV DIFFUSERS.

# Datasheets



## PRODUCT RANGE

- Air Diffusers
  - Register/Grilles
  - UFAD Floor Systems
  - VAV Terminals
  - Volume Control
  - Fire Protection
  - Architectural Louvres
  - Clean Room Technology
  - Ducting
  - Accessories
- 



Adjustable Diffusers



Circular Diffusers



Directional Diffusers



Displacement Diffusers



ECO Diffusers



Light Air Troffer Diffusers



Linear Bar Diffusers



Linear Slot Diffusers



Perforated Diffusers

# Datasheets



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## Ceiling Diffusers

Nailor manufactures a wide variety of Ceiling Diffusers that deliver outstanding performance without sacrificing aesthetics. Nailor ceiling diffusers are some of the most quiet and versatile available on the market today, combining outstanding performance with on-the-job flexibility.



### Pattern Diffusers

Nailor 6200, 6400, and 6500 Series Pattern Diffusers handle a large volume air for a given pressure drop and noise level. Their pleasing appearance blends well with various architectural designs.



### Stamped Square Diffusers

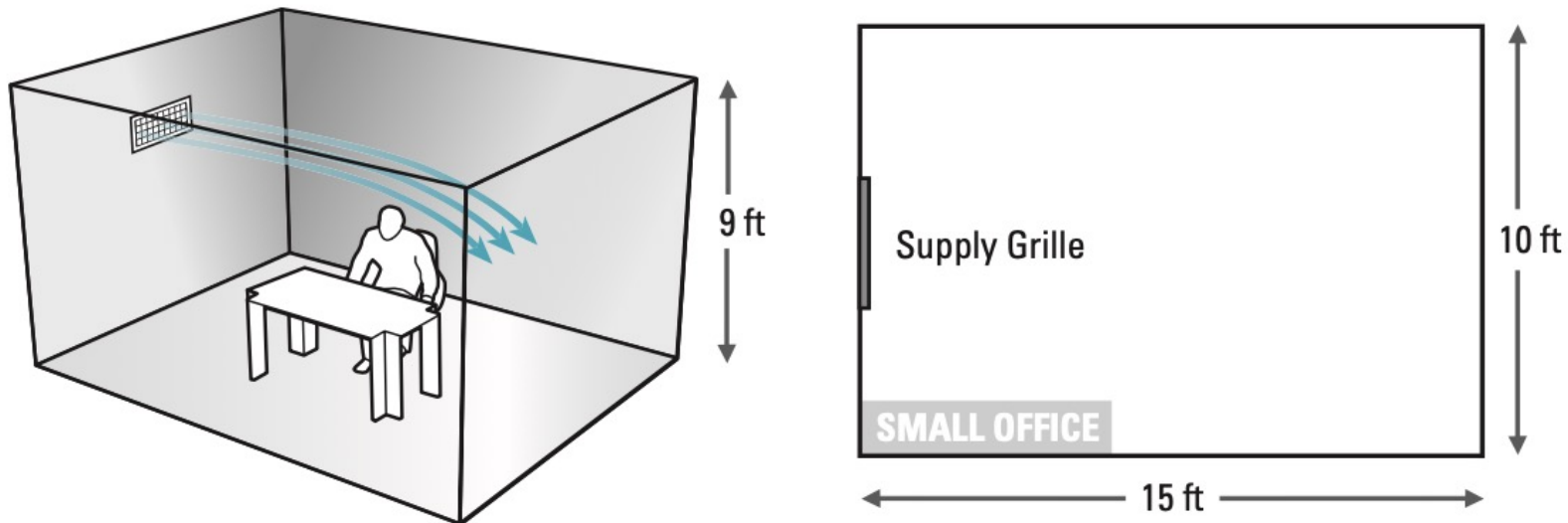
Nailor RNS, RNSA, and TWR Series Square Diffusers provide extremely efficient performance. These diffusers deliver supply air in a true 360° air pattern, making them a popular choice for most general applications.



**EXAMPLE**

# Example

- Problem:
  - ❑ Use Price Industries Product
  - ❑ A model 520 (6 in x 5 in) supply air grille.
  - ❑ Grille's air CFM is 150
  - ❑ The floor plan is as the following



# Manufacturer Datasheets

- Solution:

Performance Data - Model 520 Series, 6 in. x 5 in. Supply Grille								
			NC 20				30	
<b>Core Velocity, fpm</b>			<b>500</b>	<b>600</b>	<b>700</b>	<b>800</b>	<b>1000</b>	<b>1200</b>
<b>Velocity Pressure</b>			<b>.016</b>	<b>.022</b>	<b>.030</b>	<b>.040</b>	<b>.062</b>	<b>.090</b>
<b>Size</b>	<b>Total Pressure</b>	<b>0</b>	.038	.052	.071	0.94	.146	.212
		<b>22½</b>	.045	.063	.085	.114	.176	.256
		<b>45</b>	.067	.093	.126	.168	.261	.379
Ac = 0.15 ft <sup>2</sup> 7 x 4 6 x 5	<b>cfm</b>		<b>75</b>	<b>90</b>	<b>105</b>	<b>120</b>	<b>150</b>	<b>180</b>
	<b>NC</b>		-	-	<b>15</b>	<b>19</b>	<b>26</b>	<b>31</b>
	<b>Throw, ft</b>	<b>0</b>	7-10-16	8-12-17	9-13-19	11-14-20	13-16-22	14-17-24
<b>22½</b>		6-8-13	6-10-14	7-10-15	9-11-16	10-13-18	11-14-19	
<b>45</b>		3-5-8	4-6-9	5-7-9	5-7-10	6-8-11	7-9-12	

# Example

---

- Solution

- Isothermal:

0 deflection	22° deflection	45° deflection
22 ft	18 ft	11 ft

- Non-Isothermal

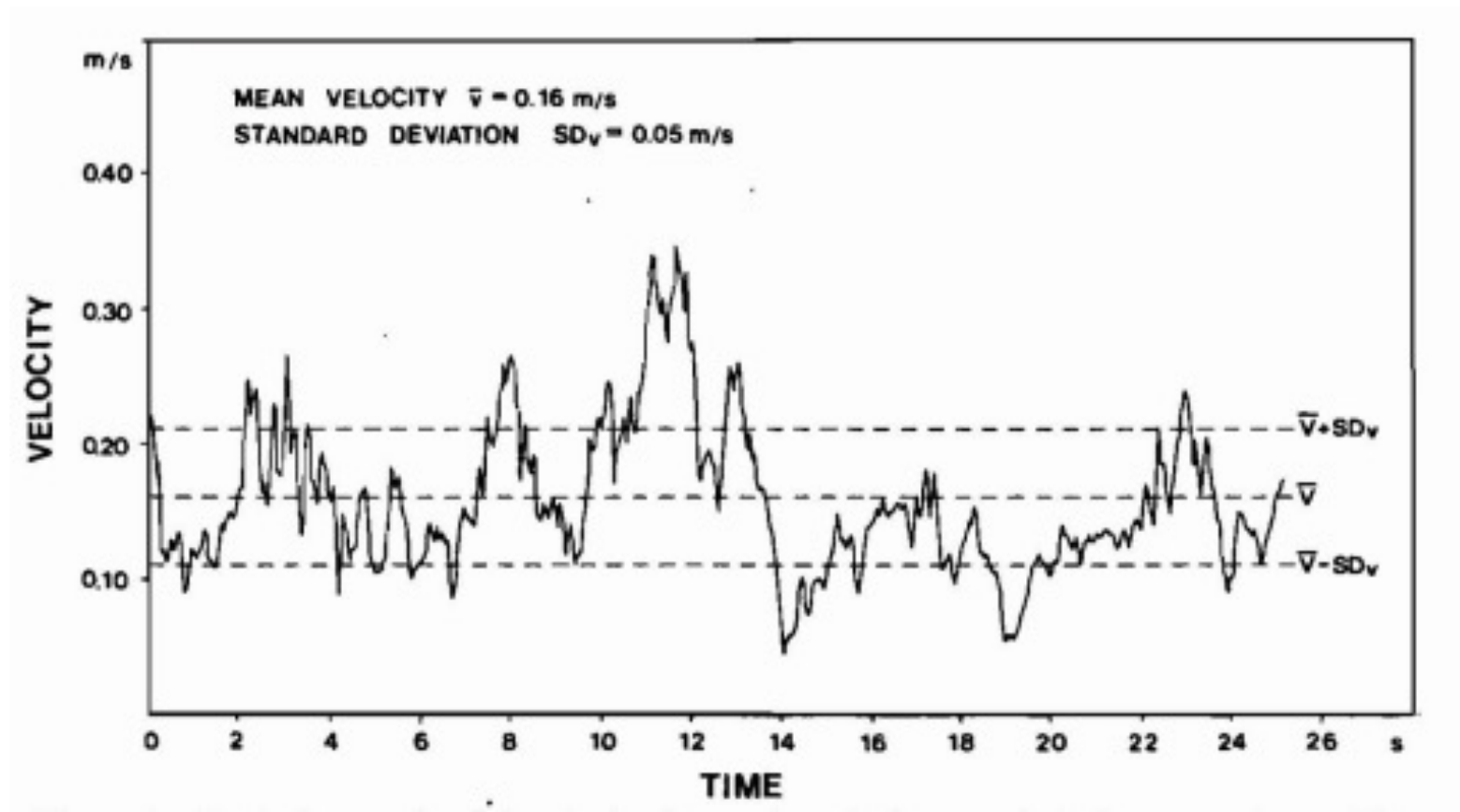
0 deflection	22° deflection	45° deflection
$0.75 \times 22 = 17 \text{ ft}$	$0.75 \times 18 = 14 \text{ ft}$	$0.75 \times 11 = 8 \text{ ft}$

*See Example 9.2 and Example 9.3 in the Price Engineering Handbook*

# **AIR DIFFUSION PERFORMANCE INDEX (ADPI)**

# Air Distribution Performance Index (ADPI)

- Avoid the draft in the space
- Air fluctuate in a typical air conditioned space



# Air Distribution Performance Index (ADPI)

---

- ADPI is the percentage of points within the occupied zone with a range of effective draft temperature of -3 to 2 F of average room temperature at a coincident velocity of 70 fpm or less than that
- ADPI is a measure of the degree of mixing in zones served by overhead cooling systems
- ADPI of 80 or more is desirable to avoid stratification

# Air Distribution Performance Index (ADPI)

---

- The ADPI is based only on
  - Air velocity
  - Effective draft temperature (a combination of local temperature variations from the room average)
  - Not directly related to the dry-bulb temperature or relative humidity



# Air Distribution Performance Index (ADPI)

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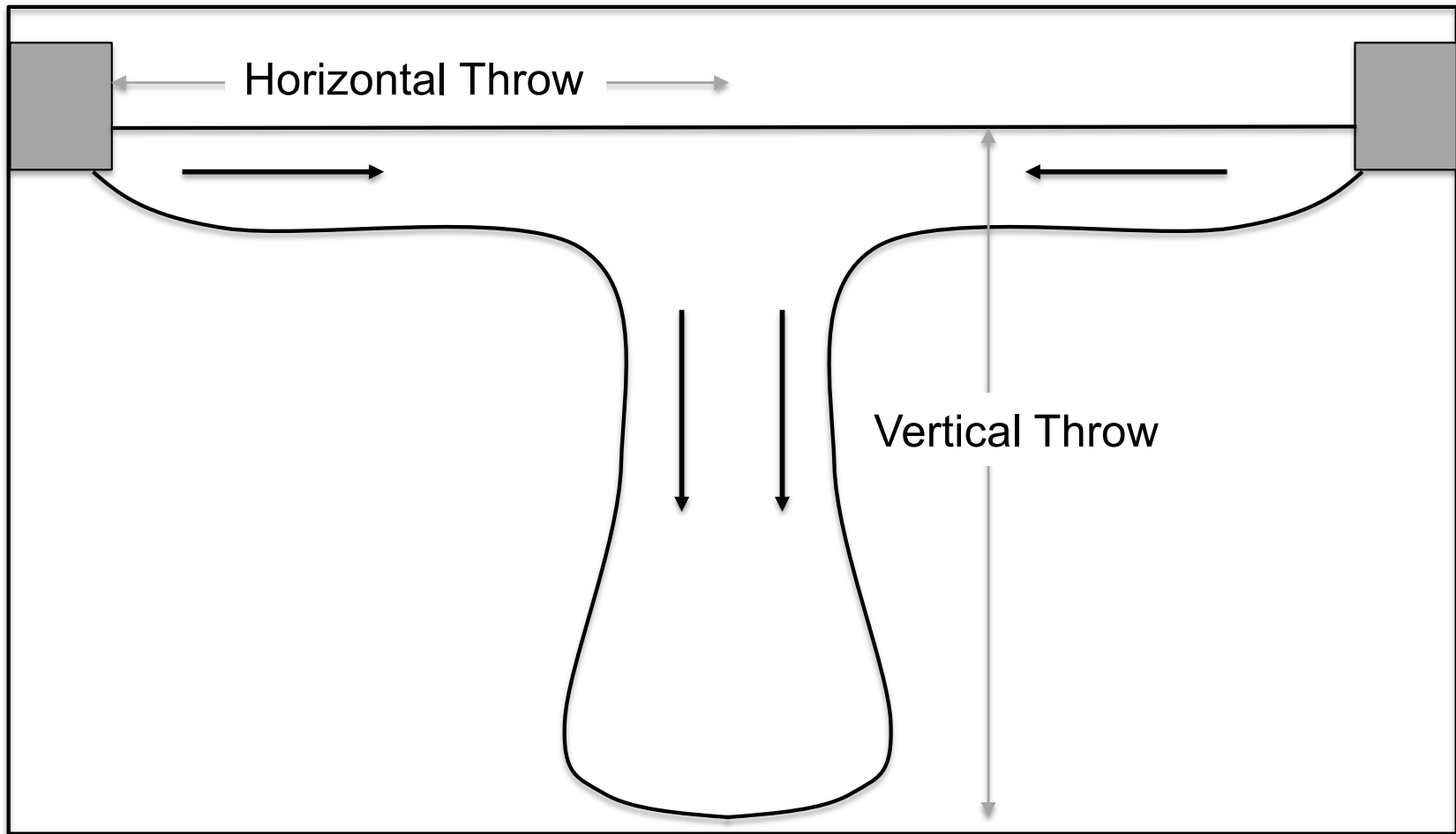
- We define Effective Draft Temperature (EDT):

$$EDT = (T_{db,x} - T_{db}) - 0.07 \times (V_x - 30)$$

- ❑  $EDT$  : Effective draft temperature (F)
- ❑  $T_{db,x}$ : Local air stream dry-bulb temperature (F)
- ❑  $T_{db}$ : Average room dry-bulb temperature (F)
- ❑  $V_x$  : Local air stream centerline velocity, fpm

# Air Distribution Performance Index (ADPI)

- Use collide air streams to project a high velocity air stream into the occupied zone



Throw Distance = Horizontal Throw + Vertical Throw

# Air Distribution Performance Index (ADPI)

**Table 6A Air Diffusion Performance Index (ADPI) Selection Guide for Typical Cooling Loads**

Terminal Device in Cooling Mode	Installation	Load, Btu/h·ft <sup>2</sup>	Max. ADPI $T_{50}/L$	Max. ADPI	<i>T/L</i> Low Limit for ADPI > 80%	<i>T/L</i> High Limit for ADPI > 80%
Adjustable-blade grilles	45° upward blades, High sidewall	8	0.8	98	0.4	1.3
		16	0.9	96	0.5	1.2
	0° horizontal blades, High sidewall	8	1.7	94	1.2	2.2
		16	1.8	88	1.4	2.2
	45° downward blades, High sidewall	8	0.9	76	NA	NA
		16	1	70	NA	NA
Fixed-blade grilles (high sidewall installation)	15° upward blades, High sidewall	8	1.4	96	0.5	2.4
		16	2.1	94	1.2	2.9
	15° downward blades, High sidewall	8	1.9	85	1.5	2.2
		16	2	82	1.8	2.2
Linear-bar grilles (high sidewall installation)	High sidewall	8	1.3	92	0.7	1.8
		16	1.3	88	1.0	1.6
	Sill	8	1.3	94	0.9	1.7
		16	1.3	90	1.0	1.6
Nozzles (high sidewall installation)	High sidewall	8	0.7	96	0.4	2.0
		16	1	89	0.4	1.9
Round ceiling diffuser	Ceiling	8	1.6	99	0.4	3.2
		16	1.9	98	0.5	3.2
Square ceiling diffuser	Ceiling	8	1.8	100	0.8	2.8
		16	1.8	100	0.6	3.1
		8	1.9	95	0.5	3.3
Perforated diffusers, round pattern	Ceiling	8	2.1	95	0.9	3.4
		16	2.1	100	1.2	3.1
Perforated diffusers, directional pattern (4-way)	Ceiling	8	2	95	1.0	2.9
		16	2	95	1.0	2.9
Louvered face diffusers, with lip on deflector blade	Ceiling	8	2.5	100	0.5	4.4
		16	2.6	100	0.6	4.5
Louvered face diffusers, without lip on deflector blade	Ceiling	8	2	100	0.5	3.6
		16	1.8	100	0.4	3.4
Plaque face diffusers	Ceiling	8	1.6	100	0.3	3.0
		16	1.6	100	0.4	3.2
		8	1.8	100	0.5	3.0
Linear-slot diffusers	Ceiling	8	1.8	100	0.5	3.0
		16	1.8	100	0.5	3.1
		8	1.3	96	0.7	1.9
T-bar slot diffusers	Ceiling, periphery of a wall	8	1.3	96	0.7	1.9
		16	1.5	90	1.1	1.9
Swirl diffusers	Ceiling	8	1.3	100	0.4	2.4
		16	1.3	98	0.4	2.4
N-slot diffusers	Ceiling	8	1.8	100	1.3	2.4
		16	1.8	95	1.3	2.3

Source: Data developed by Liu et al. (2016) for this chapter from ASHRAE research project RP-1546 (Liu 2016), and air speed limit (70 fpm) extrapolated from data. Additional data point used to create new regressions for ADPI curves to better represent current diffusers/grilles. Table applies to spaces with maximum 12 ft ceiling.

# Air Distribution Performance Index (ADPI)

**Table 6B Air Diffusion Performance Index (ADPI) Selection Guide for Typical Heating Loads**

Terminal Device in Heating Mode	Installation	Load, Btu/h·ft <sup>2</sup>	Max. ADPI $T_{50}/L$	Max. ADPI	<i>T/L</i> Low Limit for ADPI > 80%	<i>T/L</i> High Limit for ADPI > 80%
Adjustable-blade grilles	45° upward blades, High sidewall	10 to 12	1.1	95	0.6	1.9
	0° horizontal blades, High sidewall	10 to 12	1.6	94	1.1	2.4
	45° downward blades, High sidewall	10 to 12	0.7	84	0.6	0.8
Fixed-blade grilles	15° upward blades, High sidewall	10 to 12	1.8	96	1.2	2.8
	15° downward blades, High sidewall	10 to 12	1.4	88	0.6	2.2
Linear-bar grilles	High sidewall	10 to 12	1.2	94	0.6	1.7
	Sill	10 to 12	1.2	100	0.7	1.8
Nozzles (high sidewall installation)	High sidewall	10 to 12	1.5	92	1.0	2.0
Round ceiling diffuser	Ceiling	10 to 12	1.4	93	1.0	2.3
Square ceiling diffuser	Ceiling	10 to 12	1.7	91	2.5	3.4
Perforated diffusers, round pattern	Ceiling	10 to 12	2.1	90	2.0	2.8
Perforated diffusers, directional pattern (4-way)	Ceiling	10 to 12	2.5	87	2.5	3.4
Louvered face diffusers, with lip on deflector blade	Ceiling	10 to 12	2.6	88	2.5	4.4
Louvered face diffusers, without lip on deflector blade	Ceiling	10 to 12	2.1	88	2.1	3.2
Plaque face diffusers	Ceiling	10 to 12	2.1	93	2.1	3.0
Linear-slot diffusers	Ceiling	10 to 12	1.7	90	1.7	3.1
T-bar slot diffusers	Ceiling, periphery of a wall	10 to 12	1.6	91	1.3	2.0
Swirl diffusers	Ceiling	10 to 12	1.4	100	1.4	2.1
N-slot diffusers	Ceiling	10 to 12	1.9	100	1.5	2.4

Source: Data developed by Liu and Novoselac (2015) for this chapter from ASHRAE research project RP-1546 (Liu 2016), and air speed limit (70 fpm) extrapolated from data. Additional data point used to create new regressions for ADPI curves to better represent current diffusers/grilles. Table applies to spaces with maximum 12 ft ceiling.

# Air Distribution Performance Index (ADPI)

**Table 3 Air Diffusion Performance Index (ADPI)  
Selection Guide**

Terminal Device	Room Load, Btu/h · ft <sup>2</sup>	$X_{50}/L$ for Maximum ADPI	Maximum ADPI	For ADPI Greater than	Range of $X_{50}/L$
High sidewall grilles	80	1.8	68	—	—
	60	1.8	72	70	1.5 to 2.2
	40	1.6	78	70	1.2 to 2.3
	20	1.5	85	80	1.0 to 1.9
	<10	1.4	90	80	0.7 to 2.1
Circular ceiling diffusers	80	0.8	76	70	0.7 to 1.3
	60	0.8	83	80	0.7 to 1.2
	40	0.8	88	80	0.5 to 1.5
	20	0.8	93	80	0.4 to 1.7
	<10	0.8	99	80	0.4 to 1.7
Sill grille, straight vanes	80	1.7	61	60	1.5 to 1.7
	60	1.7	72	70	1.4 to 1.7
	40	1.3	86	80	1.2 to 1.8
	20	0.9	95	90	0.8 to 1.3
Sill grille, spread vanes	80	0.7	94	90	0.6 to 1.5
	60	0.7	94	80	0.6 to 1.7
	40	0.7	94	—	—
	20	0.7	94	—	—
Ceiling slot diffusers (for $T_{100}/L$ )	80	0.3	85	80	0.3 to 0.7
	60	0.3	88	80	0.3 to 0.8
	40	0.3	91	80	0.3 to 1.1
	20	0.3	92	80	0.3 to 1.5
Light troffer diffusers	60	2.5	86	80	<3.8
	40	1.0	92	90	<3.0
	20	1.0	95	90	<4.5
Cross-flow pattern diffusers	11 to 50	2.0	96	90	1.4 to 2.7
	11 to 50	2.0	96	80	1.0 to 3.4

$T_{50}$  or  $X_{50}$  is used interchangeably

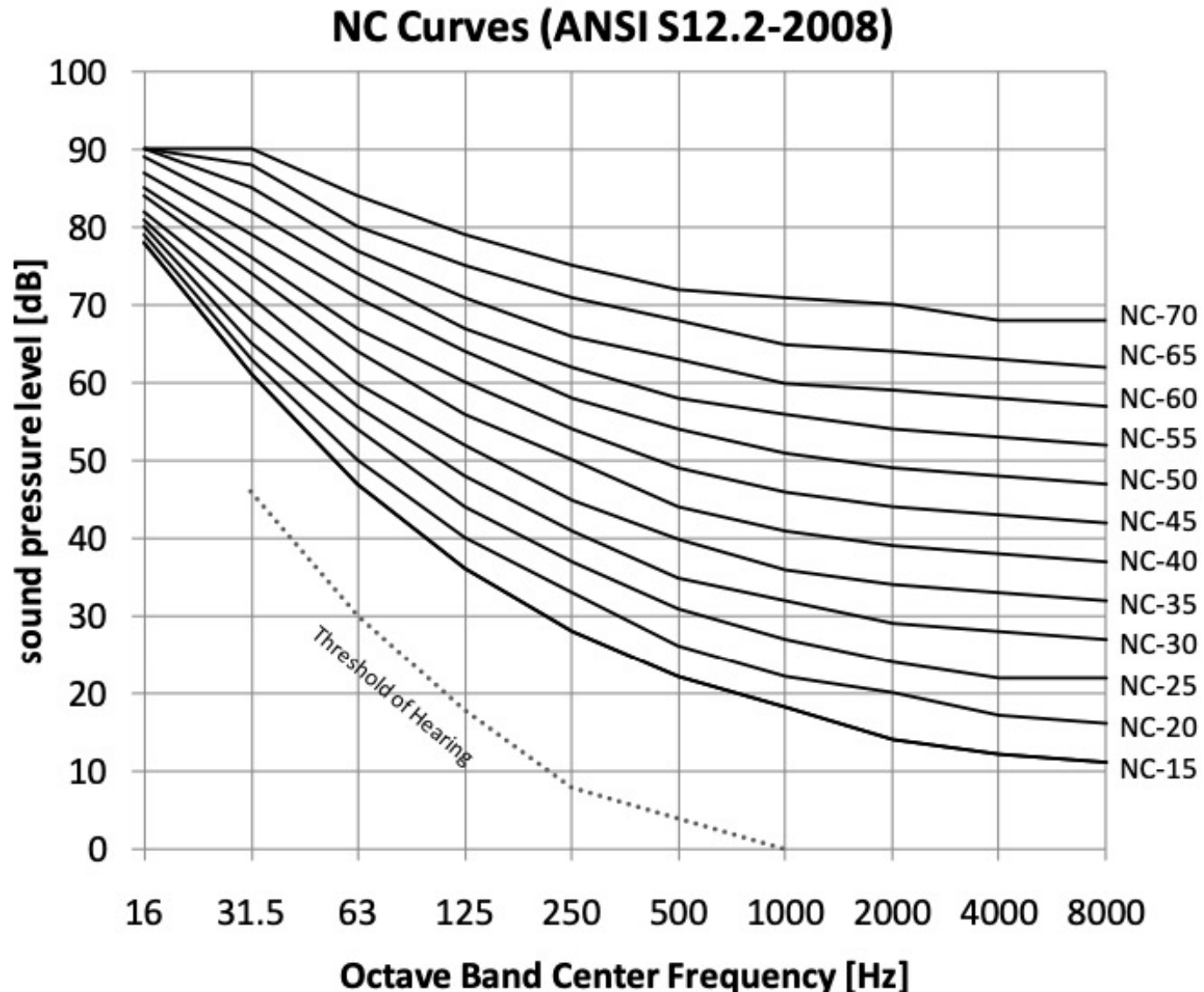
# **NOISE CONSIDERATIONS**

# Noise Criteria

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- Standard 885 provides “procedure for estimating occupied space sound levels in the application of air terminals and air outlets”
- Noise Criteria (NC) was developed in 1950s to address the noise concern of HVAC systems
  - ❑ NC is based on dB
  - ❑ NC method was originally limited in design curves
  - ❑ Did not include low frequencies
  - ❑ No criterion for unbalanced spectrum
- Room Criteria Method (RC) was developed in 1980s

# Noise Criteria





# Noise Criteria

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- Generally, within a 10 ft. module the catalog NC rating will apply for diffusers and continuous linear grilles
- We hear only 10 ft. of a continuous diffuser
- A wide open balancing damper in the diffuser neck may add 4–5 NC
- Significantly closed balancing dampers can add more than 10 NC, depending on the duct pressure and supply fan characteristics

# Noise Criteria

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- Pick NC values match the purpose of room
- Typical NC levels are:
  - Conference Rooms < NC30
  - Private offices < NC35
  - Open offices = NC40
  - Hallways, utility rooms, rest rooms < NC45
- Sometimes it might be difficult to achieve less than NC30
- Try to select diffusers for NC20-25 (or less)

# **DIFFUSER SELECTION GUIDELINES (CONSIDERATION OF LOADS)**

# Diffuser Selection Guidelines

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- Find air flow requirement for the space

$$\dot{V} = \frac{\dot{q}_{tot}}{\rho\Delta h} \cong \frac{\dot{q}_{sen}}{\rho\Delta t}$$

- $\dot{V}$ : maximum volumetric flow rate (m<sup>3</sup>/s, ft<sup>3</sup>/min)
  - $\dot{q}_{tot}$ : total design load (W, Btu/hr)
  - $\dot{q}_{sen}$ : sensible design load (W, Btu/hr)
  - $\rho$ : air density (kg/m<sup>3</sup>, lbm/ft<sup>3</sup>) – about 1.08
  - $\Delta h$ : enthalpy difference between supply and return air (J/kg, Btu/lbm)
  - $\Delta t$ : Temperature difference between supply and return air (°C, °F)
- 
- Select diffuser type, number, location

# Diffuser Selection Guidelines

---

- Guideline 1:
  - Determine the air flow requirements (both outdoor air and the load required) and room size
  - Obtain reflected ceiling
  - Select the type of diffuser to be used
  - Determine room characteristic length
  - Select the recommended throw-to-length ratio
  - Select the appropriate diffuser from catalog data
  - Make sure that other specifications are met (e.g., noise or total pressure)

# Diffuser Selection Guidelines

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- Guideline 2:
  - Use equalizing grids on direct diffuser connections
  - Locate balancing dampers at branch take-off
  - Keep flexible duct bends as gentle as possible
  - Flex is a great attenuator of upstream noise sources
  - Keep duct velocities as low as possible but over sizing can result in higher thermal loss

# Diffuser Selection Guidelines

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- Guideline 3:
  - Occupants may need to hear diffusers at full load to be assured system is operating
  - Noisy diffusers work better at mixing air than quiet ones
  - Oversized diffusers may have excessive drop at low flows

# **CLASS ACTIVITY**



# Class Activity

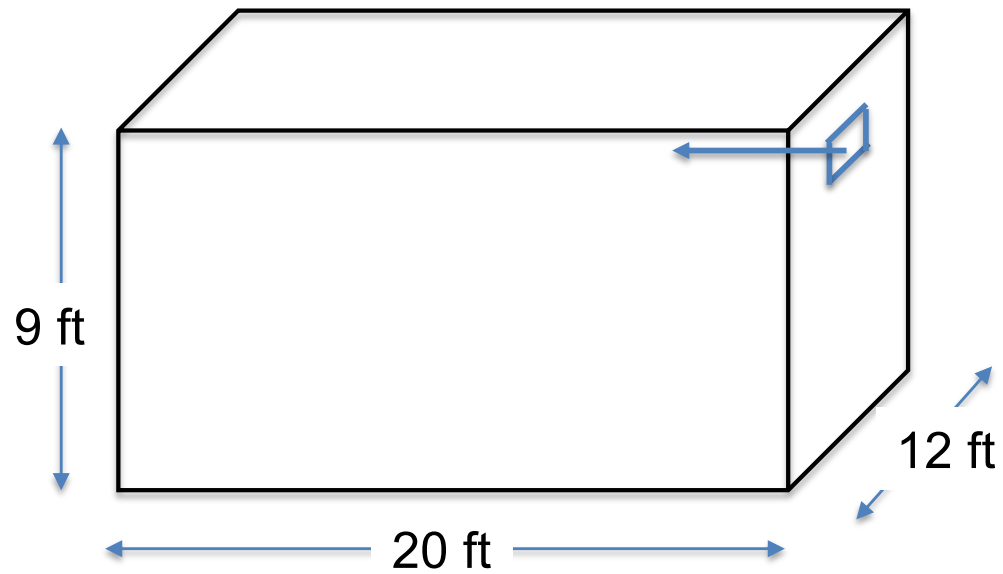
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- For a 20 by 12 ft room, with 9 ft ceiling, with uniform loading of  $10 \text{ Btu/h}\cdot\text{ft}^2$  or  $2400 \text{ Btu/h}$  and air volumetric flow of  $1 \text{ cfm/ft}^2$  or  $240 \text{ cfm}$  for one outlet, find the size for a  $0^\circ$  deflection horizontal blade, high sidewall grille located at center of 12 ft end wall, 9 in. from ceiling (From ASHAE A19 – Chapter 58).

# Class Activity

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- Solution:



*Characteristics Length = 20 ft*

# Class Activity

- Solution:
  - ❑ Cooling model (Table 6A)
  - ❑ Consider maximum condition

Table 6A Air Diffusion Performance Index (ADPI) Selection Guide for Typical Cooling Loads

Terminal Device in Cooling Mode	Installation	Load, Btu/h·ft <sup>2</sup>	Max. ADPI T <sub>50</sub> /L	Max. ADPI	T/L Low Limit for ADPI > 80%	T/L High Limit for ADPI > 80%
Adjustable-blade grilles	45° upward blades, High sidewall	8	0.8	98	0.4	1.3
		16	0.9	96	0.5	1.2
	0° horizontal blades, High sidewall	8	1.7	94	1.2	2.2
		16	1.8	88	1.4	2.2
	45° downward blades, High sidewall	8	0.9	76	NA	NA
		16	1	70	NA	NA
Fixed-blade grilles (high sidewall installation)	15° upward blades, High sidewall	8	1.4	96	0.5	2.4
		16	2.1	94	1.2	2.9
	15° downward blades, High sidewall	8	1.9	85	1.5	2.2
		16	2	82	1.8	2.2
Linear-bar grilles (high sidewall installation)	High sidewall	8	1.3	92	0.7	1.8
		16	1.3	88	1.0	1.6
	Sill	8	1.3	94	0.9	1.7
		16	1.3	90	1.0	1.6

$$\frac{T_{50}}{L} = 1.8 \quad \rightarrow \quad T_{50} = 1.8 \times 20 = 36 \text{ ft}$$

# Class Activity

- Solution:
  - ❑ Heating model (Table 6B)
  - ❑ Consider maximum condition

**Table 6B Air Diffusion Performance Index (ADPI) Selection Guide for Typical Heating Loads**

Terminal Device in Heating Mode	Installation	Load, Btu/h·ft <sup>2</sup>	Max. ADPI $T_{50}/L$	Max. ADPI	<i>T/L</i> Low Limit for ADPI > 80%	<i>T/L</i> High Limit for ADPI > 80%
Adjustable-blade grilles	45° upward blades, High sidewall	10 to 12	1.1	95	0.6	1.9
	0° horizontal blades, High sidewall	10 to 12	1.6	94	1.1	2.4
	45° downward blades, High sidewall	10 to 12	0.7	84	0.6	0.8
Fixed-blade grilles	15° upward blades, High sidewall	10 to 12	1.8	96	1.2	2.8
	15° downward blades, High sidewall	10 to 12	1.4	88	0.6	2.2
Linear-bar grilles	High sidewall	10 to 12	1.2	94	0.6	1.7

$$\frac{T_{50}}{L} = 1.6 \quad \rightarrow \quad T_{50} = 1.6 \times 20 = 32 \text{ ft}$$

*Then, use the manufacture's catalog*

# Class Activity

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- Solution:
  - To satisfy both models of operation, consider one or pick a common throw distance that resides within the overall ADPI range of both modes

# Class Activity

- Solution:

- Let's look at some manufacture datasheets:

**Performance Data – Models 510, 520 / 610, 620 / 710, 720 / 910, 920**

		NC 20 30 40											
		300	400	500	600	700	800	1000	1200	1400	1600	1800	
		Velocity Pressure	.006	.010	.016	.022	.030	.040	.062	.090	.122	.159	.202
<b>Size</b>	<b>Total</b>	0°	.014	.024	.038	.052	.071	.094	.146	.212	.287	.374	.475
	<b>Pressure</b>	22½°	.017	.028	.045	.063	.085	.114	.176	.256	.347	.452	.574
		45°	.025	.042	.067	.093	.126	.168	.261	.379	.514	.669	.850
Ac = 0.15 ft² 7 x 4 6 x 5	<b>cfm</b>		45	60	75	90	105	120	150	180	210	240	270
	<b>NC</b>		—	—	—	—	15	19	26	31	36	40	44
	<b>Throw</b>	0°	4-6-12	5-8-14	7-10-16	8-12-17	9-13-19	11-14-20	13-16-22	14-17-24	15-19-26	16-20-28	17-22-30
22½°		3-5-10	4-6-11	6-8-13	6-10-14	7-10-15	9-11-16	10-13-18	11-14-19	12-15-21	13-16-22	14-18-24	
45°		2-3-6	3-4-7	3-5-8	4-6-9	5-7-9	5-7-10	6-8-11	7-9-12	8-9-13	8-10-14	9-11-15	
Ac = 0.18 ft² 8 x 4 7 x 5 6 x 6	<b>cfm</b>		55	70	90	110	125	145	180	215	250	290	325
	<b>NC</b>		—	—	—	—	16	20	27	32	37	41	45
	<b>Throw</b>	0°	4-7-13	6-8-15	7-11-17	9-13-19	10-15-20	11-16-22	14-17-24	15-19-26	17-21-29	18-22-31	19-24-33
22½°		3-6-10	5-6-12	6-9-14	7-10-15	8-12-16	9-13-18	11-14-19	12-15-21	14-17-23	14-18-25	15-19-26	
45°		2-3-7	3-4-8	4-5-9	4-7-10	5-7-10	6-8-11	7-9-12	8-10-13	8-10-14	9-11-15	10-12-16	
Ac = 0.22 ft² 10 x 4 8 x 5 7 x 6	<b>cfm</b>		65	90	110	130	155	175	220	265	310	350	395
	<b>NC</b>		—	—	—	—	17	21	27	33	38	42	45
	<b>Throw</b>	0°	4-7-14	7-10-17	8-12-19	9-15-21	11-16-23	13-17-24	16-19-27	17-21-29	19-23-32	20-25-34	21-26-36
22½°		3-6-11	6-8-14	6-10-15	7-12-17	9-13-18	10-14-19	13-15-22	14-17-23	15-18-26	16-20-27	17-21-29	
45°		2-4-7	3-5-9	4-6-10	5-7-10	6-8-11	6-9-12	8-10-13	9-11-15	9-12-16	10-12-17	11-13-18	
Ac = 0.26 ft² 12 x 4 10 x 5 8 x 6	<b>cfm</b>		80	105	130	155	180	210	260	310	365	415	470
	<b>NC</b>		—	—	—	—	17	21	28	34	38	42	46
	<b>Throw</b>	0°	5-8-16	7-11-19	9-13-21	10-16-23	12-17-24	14-19-26	17-21-29	19-23-32	20-25-35	22-26-37	23-27-40
22½°		4-6-13	6-9-15	7-10-17	8-13-18	10-14-19	11-15-21	14-17-23	15-18-26	16-20-28	18-21-30	18-22-32	
45°		3-4-8	4-5-9	4-7-10	5-8-11	6-9-12	7-9-13	8-11-15	9-12-16	10-13-17	11-13-18	12-14-20	
Ac = 0.30 ft² 14 x 4	<b>cfm</b>		90	120	150	180	210	240	300	360	420	480	540
	<b>NC</b>		—	—	—	—	18	22	29	34	39	43	47
	<b>Throw</b>	0°	5-9-17	8-11-20	9-14-22	11-17-24	13-19-26	15-20-28	18-23-31	20-25-34	22-27-37	24-29-40	25-30-42
22½°		4-7-14	6-9-16	7-11-18	9-14-19	10-15-21	12-16-22	14-18-25	16-20-27	18-22-30	19-23-32	20-24-34	
45°		3-4-8	4-6-10	5-7-11	6-8-12	7-9-13	8-10-14	9-11-16	10-12-17	11-13-19	12-14-20	12-15-21	
Ac = 0.34 ft² 16 x 4 12 x 5 10 x 6	<b>cfm</b>		100	135	170	205	240	270	340	410	475	545	610
	<b>NC</b>		—	—	—	—	19	23	29	35	40	44	47
	<b>Throw</b>	0°	5-9-18	8-12-21	10-15-24	12-19-26	14-20-28	16-22-30	20-24-33	22-26-37	23-28-40	25-30-42	26-32-45
22½°		4-7-14	6-10-17	8-12-19	10-15-21	11-16-22	13-18-24	16-19-26	18-21-30	18-22-32	20-24-34	21-26-36	
45°		3-4-9	4-6-11	5-8-12	6-9-13	7-10-14	8-11-15	10-12-17	11-13-18	12-14-20	12-15-21	13-16-22	

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