Energy and air quality in the built environment

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The Built Environment Research Group

advancing energy, environmental, and sustainability research within the built environment at Illinois Institute of Technology

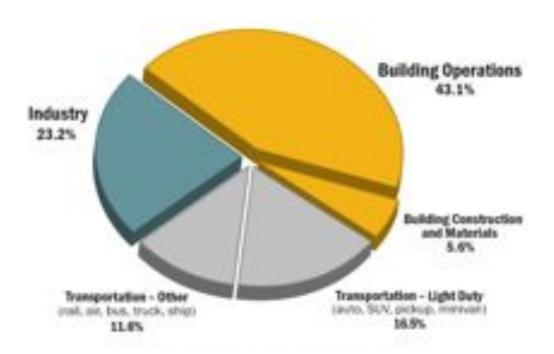


What do you think of when you hear "energy"?



What do I think of when I hear "energy"?



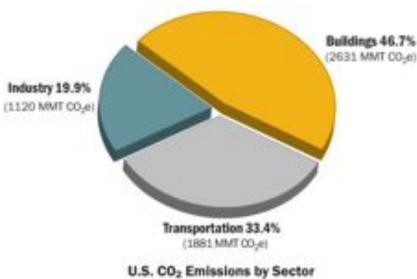


Buildings account for ~43-48% of total U.S. energy consumption

Buildings in the U.S. account for ~7% of the total amount of energy used in the world

Buildings account for a lot of GHG and pollutant emissions



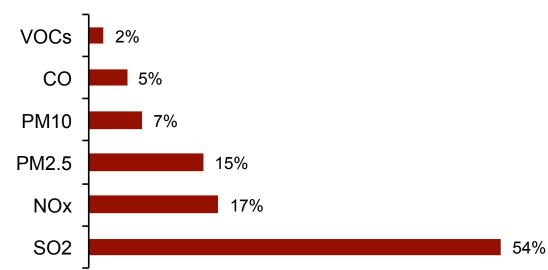


Source #03511 2000; Inc. / Architecture 2000; All Rights Reserved Calls Source: U.S. Streeg, Information Administration (2011)

Major uses

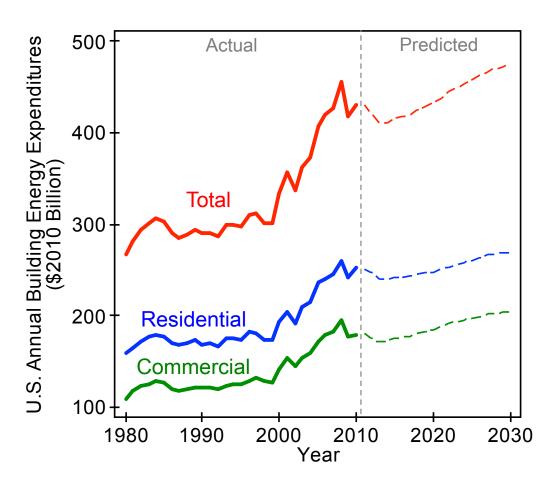
- Heating
- Cooling
- Lighting
- Water heating

Contribution to outdoor air pollution



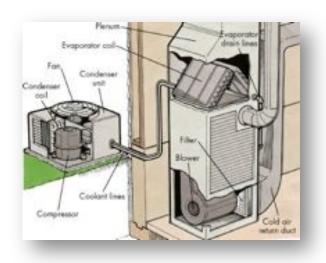
Percent contribution by U.S. buildings

Building energy use costs a lot of money



U.S. building energy expenditures totaled ~\$430 billion in 2010

Approximately 3% of our GDP



Approximately 1/3 of building energy use is for space conditioning

~1% of our GDP is spent on heating and cooling buildings





Formaldehyde and Other Volatile Organic Chemical Emissions in Four FEMA Temporary Housing Units

Maddalena et al., Environ. Sci. Technol. 2009, 43, 5626-5632



Formaldehyde in the Indoor Environment Salthammer et al., Chem. Rev. 2010, 110, 2536-2572

Emission Rates of Formaldehyde from Materials and Consumer Products Found in California Homes

Kelly et al., Environ. Sci. Technol. 1999, 33, 81-88



Association between gas cooking and respiratory disease in children

Melia et al., British Medical Journal 1977, 2, 149-152

Indoor Air Pollution and Asthma

Ostro et al., Am. J. Respir. Crit. Care. Med. 1994, 149, 1400-1406

Respiratory Symptoms in Children and Indoor Exposure to Nitrogen Dioxide and Gas Stoves

Garrett et al., Am. J. Respir. Crit. Care. Med. 1998, 158, 891-895

Association of domestic exposure to volatile organic compounds with asthma in young children

Rumchev et al., *Thorax* 2004, 59, 746-751

Pollutant Exposures from Natural Gas Cooking Burners

Logue et al., Environ Health Perspect. 2014, 122, 43-50



Cleaning products and air fresheners: exposure to primary and secondary air pollutants

Nazaroff and Weschler, Atmos Environ. 2004, 38, 2841-2865

Frequent use of chemical household products is associated with persistent wheezing in pre-school age children

Sherriff et al., Thorax 2005, 60, 45-49

The Use of Household Cleaning Sprays and Adult Asthma









The Association between Asthma and Allergic Symptoms in Children and Phthalates in House Dust: A Nested Case-Control Study

Bornehag et al., Environ. Health Perspect. 2004, 112, 1393-1397



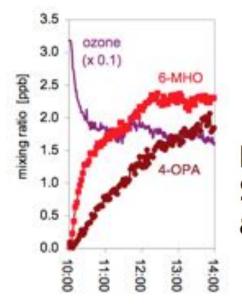
Intellectual Impairment in Children with Blood Lead Concentrations below 10 µg per Deciliter

Canfield et al., New Engl. J. Med. 2003, 348, 1517-1526

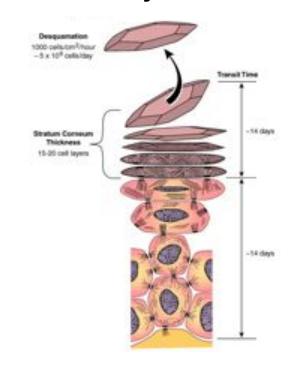


Epidermal desquamation

Milstone, J. Dermatol. Sci. 2004, 36, 131-140



We shed our entire outer layer of skin every 2-4 weeks



Reactions of ozone with human skin lipids: Sources of carbonyls, dicarbonyls, and hydroxycarbonyls in indoor air

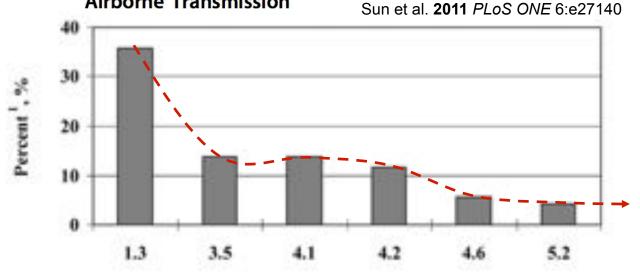
Wisthaler and Weschler, Proc Nat Acad Sci. 2010, 107, 6568-6575



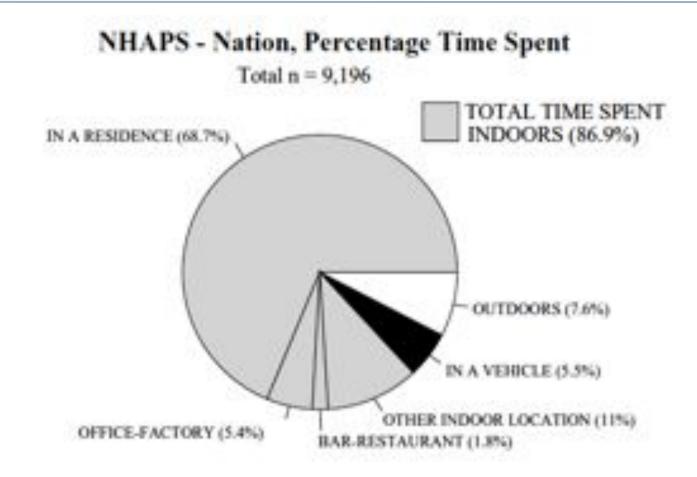
Evidence of Airborne Transmission of the Severe Acute Respiratory Syndrome Virus

Yu et al., New Engl. J. Med 2004, 350, 1731-1739

In China, Students in Crowded Dormitories with a Low Ventilation Rate Have More Common Colds: Evidence for Airborne Transmission



We spend a lot of our time in buildings



- Americans spend almost 90% of their time indoors
 - 75% at home or in an office Klepeis et al., J Exp. Anal. Environ. Epidem. 2001, 11, 231-252

Buildings impact people, energy, and the environment







The design, construction, and operation of buildings, including their heating, ventilation, and air-conditioning (HVAC) systems and building envelopes, greatly affect their contribution to energy use, greenhouse gas emissions, financial expenditures, and human exposures to airborne pollutants in the indoor environment

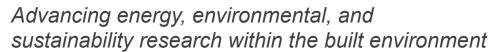
The **Built Environment Research Group** at IIT is dedicated to investigating problems and solutions related to energy and air quality within the built environment

Read more online: http://built-envi.com

Built Environment Research









Highlights of some recent research projects

- 1. Indoor exposures to outdoor pollutants
- 2. HVAC filters for reducing airborne infectious disease transmission indoors
- 3. Building science measurements in the Hospital Microbiome Project
- 4. Open source building science sensors (OSBSS)
- 5. Ultrafine particle emissions from desktop 3D printers

1. INDOOR EXPOSURES TO OUTDOOR AIR POLLUTION: PARTICULATE MATTER

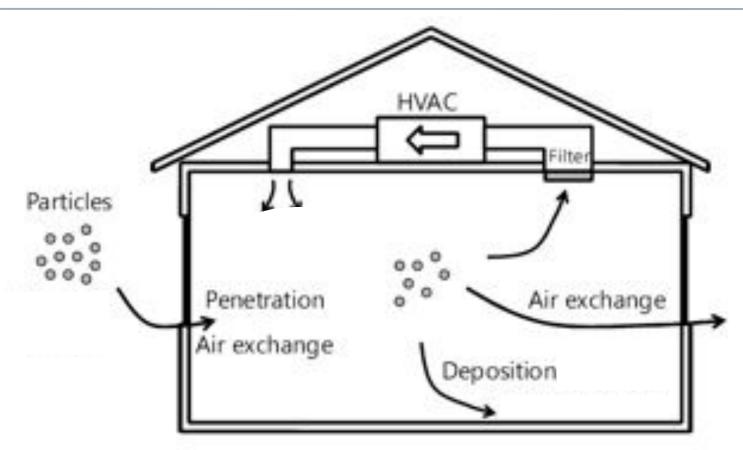
Motivation: Health effects and outdoor PM

 Epidemiological studies show associations between elevated outdoor particulate matter (PM) and adverse health effects

Pope et al., 2002 J Am Med Assoc; Peng et al., 2005 Am J Epidem; Pope and Dockery, 2006 J Air Waste Manag Assoc; Miller et al., 2007 New Engl J Med; Stölzel et al., 2007 J Expo Sci Environ Epidem; Andersen et al., 2010 Eur Heart J; Brook et al. 2010 Circulation; Ostro et al., 2010 Environ Health Persp

- Effects ranging from respiratory symptoms to mortality
- $-PM_{10}$, $PM_{2.5}$, and ultrafine particles (UFP, < 100 nm)
 - Also specific constituents and seasonal differences
- But we spend most of our time indoors
 - ~87% of the time on average (~69% at home) Klepeis et al., 2001 J Expo Anal Env Epi
- Outdoor particles can infiltrate and persist in homes with varying efficiencies
 Chen and Zhao, 2011 AE; Williams et al., 2003 AE; Kearney et al., 2010 AE
- Much of our exposure to outdoor PM often occurs indoors
 - Often at home

Mechanisms that impact indoor exposures to outdoor PM



 C_{in} = indoor concentration (#/m³)

 C_{out} = outdoor concentration (#/cm³)

P = penetration factor(-)

 $\lambda = \text{air exchange rate (1/hr)}$

k = surface deposition rate (1/hr)

f = fractional HVAC runtime (-)

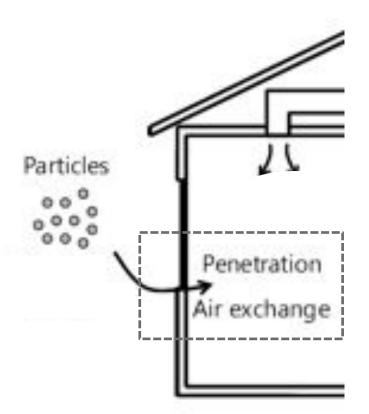
 η = filter removal efficiency (-)

Q = HVAC airflow rate (m³/hr)

 $V = \text{indoor air volume (m}^3)$

$$\frac{C_{in}}{C_{out}} = F_{inf} = \frac{P\lambda}{\lambda + k + f} \frac{\text{Penetration from outdoors}}{\lambda + k + f} \frac{\text{Air exchange}}{V}$$
 Air exchange Deposition HVAC filter removal 19

Mechanisms that impact indoor exposures to outdoor PM



"Penetration Factor"

If P = 1:

The envelope offers no protection

If P = 0:

The envelope offers complete protection

 C_{in} = indoor concentration (#/m³)

 C_{out} = outdoor concentration (#/cm³)

P = penetration factor (-)

 $\lambda = \text{air exchange rate } (1/\text{hr})$

k = surface deposition rate (1/hr)

f = fractional HVAC runtime (-)

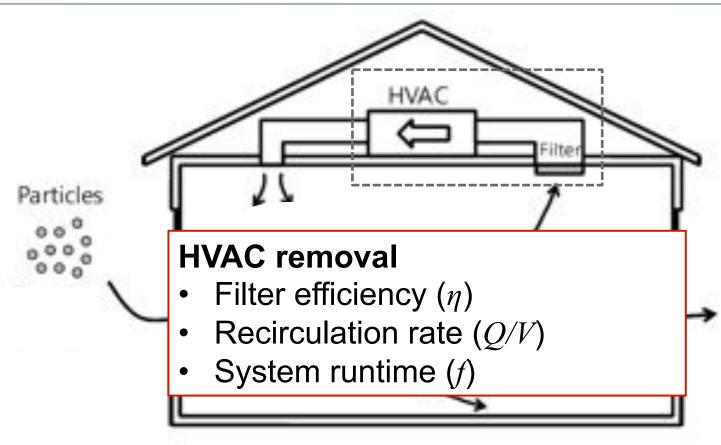
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Mechanisms that impact indoor exposures to outdoor PM



 C_{in} = indoor concentration (#/m³)

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P = penetration factor(-)

 λ = air exchange rate (1/hr)

k = surface deposition rate (1/hr)

f = fractional HVAC runtime (-)

 η = filter removal efficiency (-)

Q = HVAC airflow rate (m³/hr)

 $V = \text{indoor air volume (m}^3)$

$$\frac{C_{in}}{C_{out}} = F_{inf} = \frac{P\lambda}{\lambda + k + f \frac{\eta Q}{V}}$$

Filter removal HVAC operation

Goals of this work

- Further explore the impacts of building design and operation
 - including building envelopes and HVAC filters on indoor PM of outdoor origin

Key parameters:

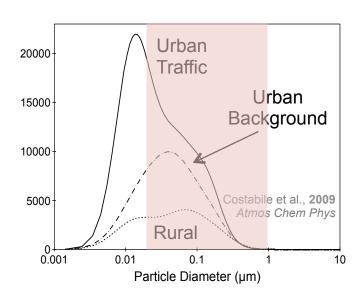
- Particle penetration factor, P
- Air exchange rate, λ
- Particle removal by HVAC filter, $\eta Q/V$
- HVAC system runtime, f
- Using recently measured data from recent studies on residential (and some small commercial) buildings
- Can we also predict these impacts?

Measuring particle infiltration

- Particles can penetrate through cracks in building envelopes
 - Theoretically a function of:
 - Crack geometry
 - Air speed through leaks
 Liu and Nazaroff, 2001 Atmos Environ



- e.g., air leakage parameters or building age
- Needed a test method for measuring *P* quickly
- Applied a particle penetration test method in 19 homes





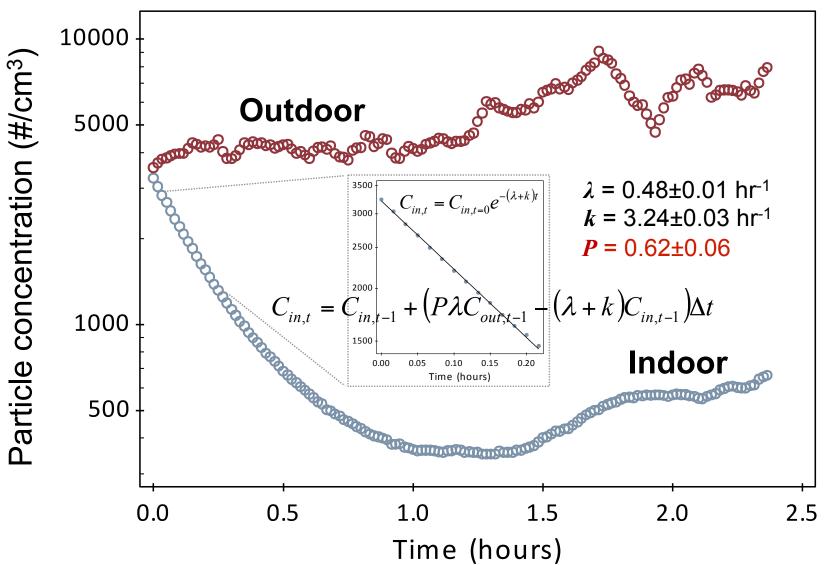
TSI P-Traks 20 – 1000 nm

Stephens and Siegel, 2012 Indoor Air

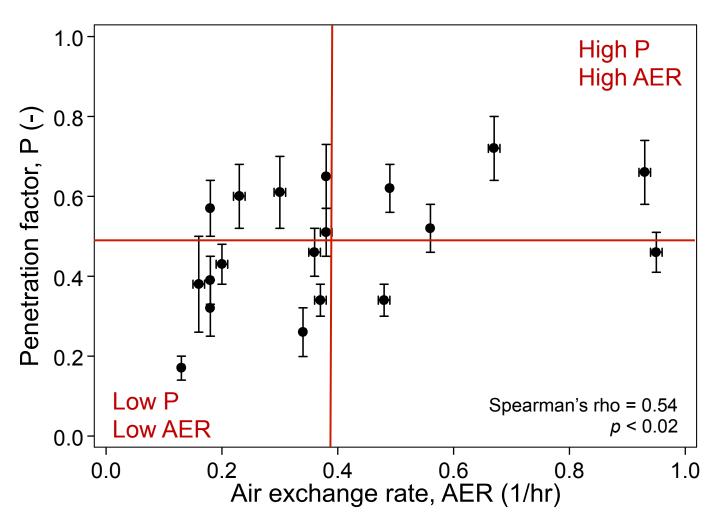
PM infiltration: Test homes



Test method: Submicron particle infiltration (20-1000 nm)



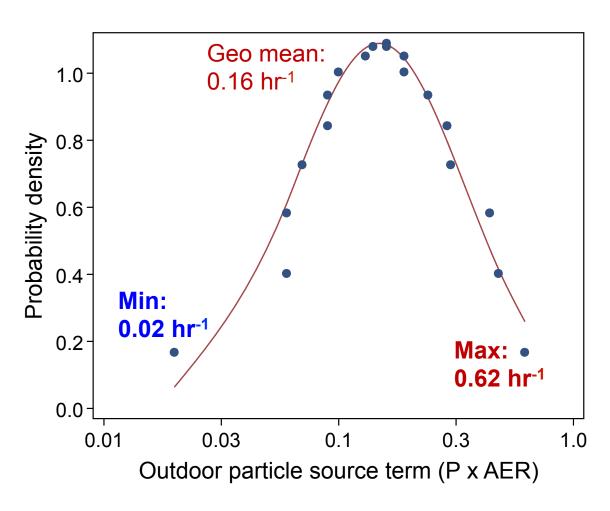
Particle infiltration results: P and AER



Penetration factors: Mean = 0.47 Air exchange rates: Mean = 0.39 hr⁻¹ Range = 0.17 to 0.72Range = 0.13 to 0.95 hr⁻¹

Outdoor particle source terms: P×AER

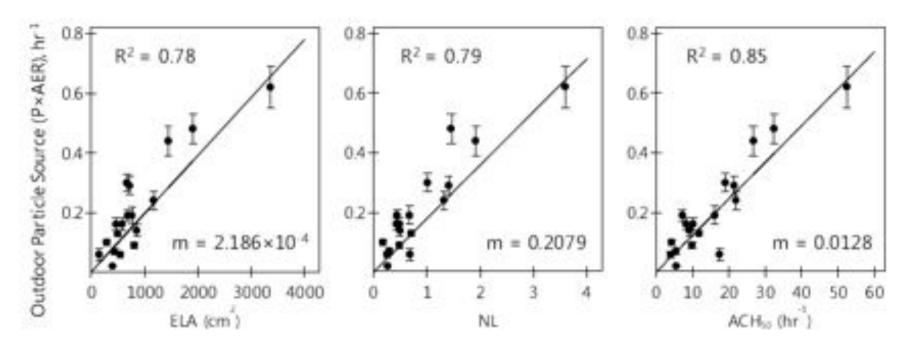
$$\frac{C_{in}}{C_{out}} = \frac{P \times AER}{AER + Loss}$$



Outdoor particle sources and envelope air tightness

$$\frac{C_{in}}{C_{out}} = \frac{P \times AER}{AER + Loss}$$

vs. blower door test results



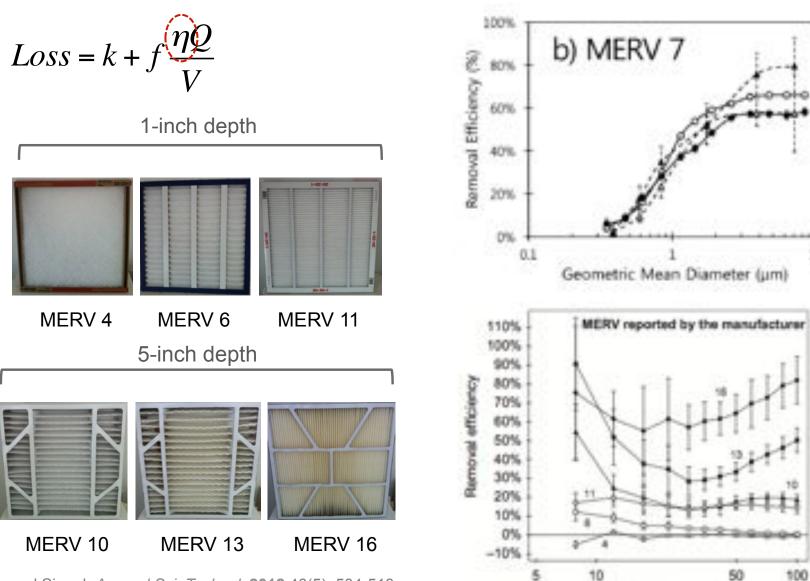
Leakier homes had much higher outdoor particle source rates

Older homes also had much higher outdoor particle source rates

Potential socioeconomic implications: low-income homes are older/leakier

Chan et al., 2005 Atmos Environ

HVAC filter removal: Efficiency is not the whole story

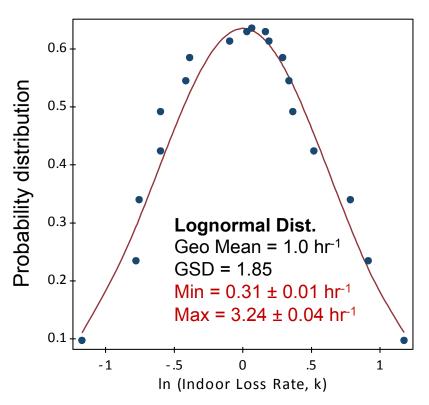


Particle diameter (nm)

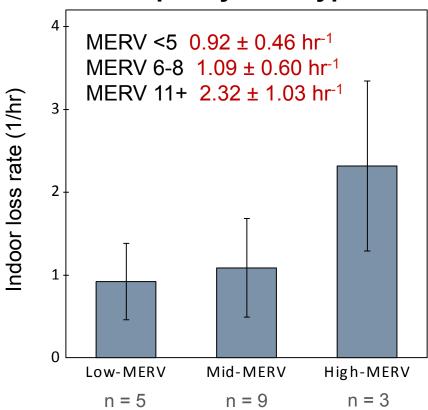
Indoor particle removal rates

Submicron particle loss with HVAC system operating 100%

$$Loss = k + f \frac{\eta Q}{V}$$
where $f = 1$

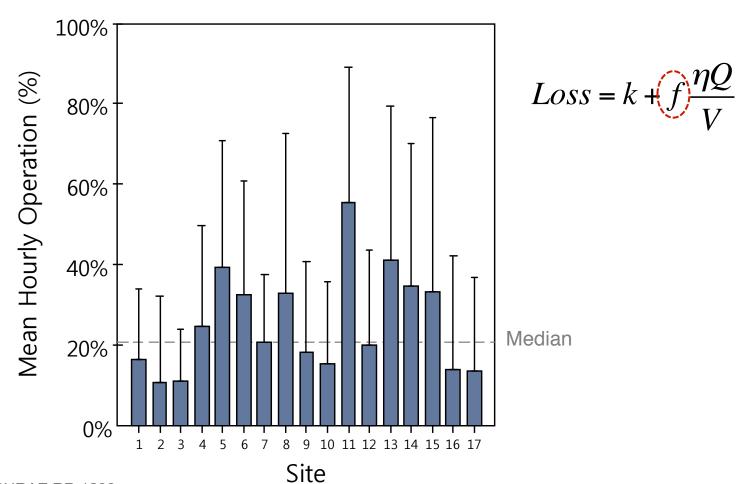


Split by filter type



HVAC system runtimes in other homes and small offices

- Mean HVAC runtimes in TX ranged 10.7% to 55.3%
 - Median f ≈ 21% (influenced by climate and thermostat settings)



VARIATIONS IN PM EXPOSURES

Across observed range of envelope penetration, filter efficiency, and runtimes

Implications for submicron PM exposure

- Penetration factors ranged 0.17 to 0.72
- AER ranged 0.13 hr⁻¹ to 0.95 hr⁻¹
- Outdoor particle source terms ranged 0.02 hr⁻¹ to 0.62 hr⁻¹
 - Factor of ~30 difference from lowest to highest
 - Higher in older, leakier homes
- Indoor removal rates ranged 0.31 hr⁻¹ to 3.24 hr⁻¹
 - Factor of ~10 difference from least efficient to most efficient filter
 - Varied with rated filter efficiency (particularly for high-efficiency)
- HVAC fractional operation ranged 10.7% to 55.3%
 - Factor of ~5 difference
 - Varied with thermostat settings, occupancy, and outdoor climate

Implications for submicron PM exposure

• Combined effects:
$$F_{\text{inf}} = \frac{C_{in}}{C_{out}} = \frac{P \times AER}{AER + k + f \frac{\eta Q}{V}}$$

	Lower bound	Upper bound
Penetration factor, P	0.17	0.72
Air exchange rate, AER (1/hr)	0.13	0.95
Outdoor source term, P×AER (1/hr)	0.02	0.62
Indoor loss rate, $k + \eta Q/V$ (1/hr)	3.24	0.31
Fractional HVAC operation, f	55.3%	10.7%
I/O submicron PM ratio (F _{inf})	0.01	0.70

Factor of ~70 difference in indoor proportion of outdoor particles between:

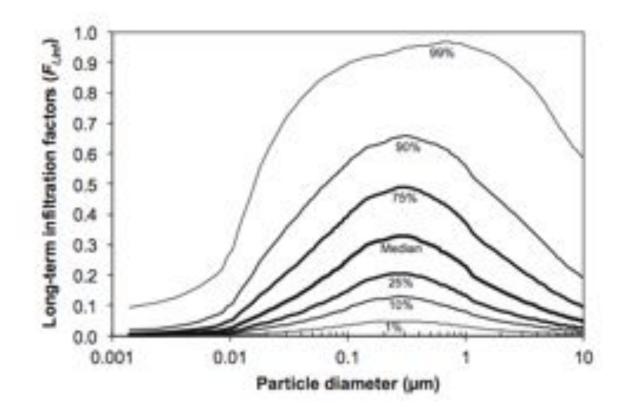
- · A new airtight home with a very good filter and high HVAC operation, and
- A leaky old home with a poor filter and low HVAC operation
- Some potential for predictive ability using:
 - Age of home
 - Building airtightness test results
- Knowledge of HVAC filter type
- I/O climate conditions

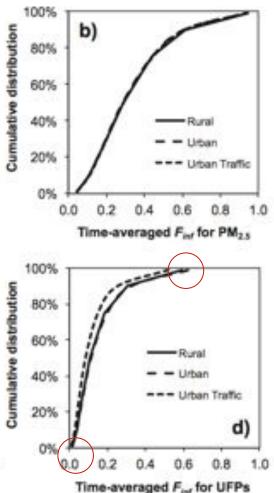
Modeling size-resolved indoor PM of outdoor origin

Predictions and determinants of size-resolved particle infiltration factors in single-family homes in the U.S.

Zeineb El Orch a, Brent Stephens a.*, Michael S. Waring b

b Civil, Architectural and Environmental Engineering, Drexel University, Philadelphia, PA, USA





^a Civil, Architectural and Environmental Engineering, Illinois Institute of Technology, Chicago, IL, USA

2. FILTRATION OF INFECTIOUS AEROSOLS

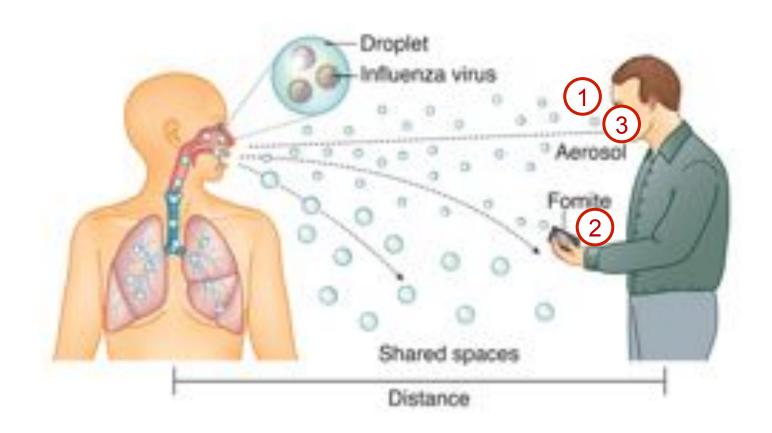
Motivation

- Communicable respiratory illnesses have significant economic impacts in the U.S.
 - 43 common colds and 26 cases of influenza per 100 persons
 - Healthcare costs, absence from work, lost worker productivity
 - Total cost was ~\$70 billion in 2000 Fisk 2000 Ann Review Energy Environ 25:537-566
- Airborne transmission of respiratory pathogens is complex
 - Continuing debate about transmission modes
- Control of airborne infectious disease transmission
 - Studies suggest building characteristics, outdoor air ventilation rates,
 and lower occupant density can reduce respiratory illnesses 15-76%

Langmuir et al. **1948** *Am J Hyg*; Brundage et al. **1988** *JAMA*; Drink a et al. **1996** *Am Geriatr Soc*; Fisk **2000**; Li et al. **2007** *Indoor Air*

Others: UVGI, facemasks, isolation ... HVAC filtration?

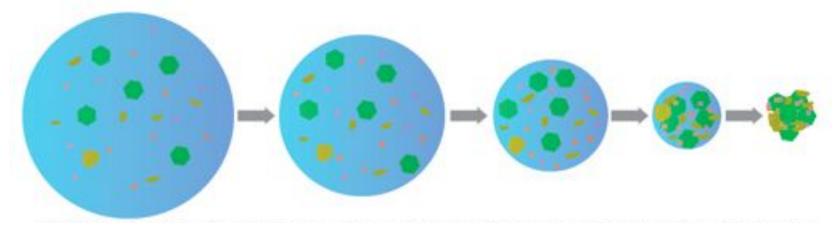
Primary modes of disease transmission



- 1. Direct contact with pathogen sources
- Contact with contaminated object surfaces ("fomite")
- 3. Inhalation of airborne infectious aerosols (often longer distances)

"Spreading": Expulsion of droplets

- When a person coughs, sneezes, speaks or breaths:
 - Particles of liquid water, proteins, salts, and other matter are expelled
 - These are called droplets
 - These particles may contain smaller infectious organisms
 - Droplets rapidly deposit to surfaces and/or decrease in size as the surrounding liquid evaporates
 - Droplet nuclei remain after evaporation
 - Typically 40-50% smaller diameter (d_p) than original droplets
 - Still contain infectious organisms

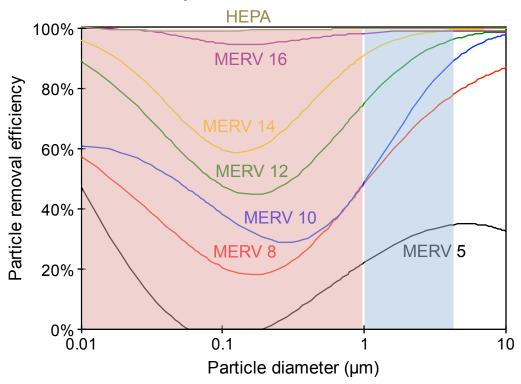


Rapid evaporation of droplets, *Mythbusters*



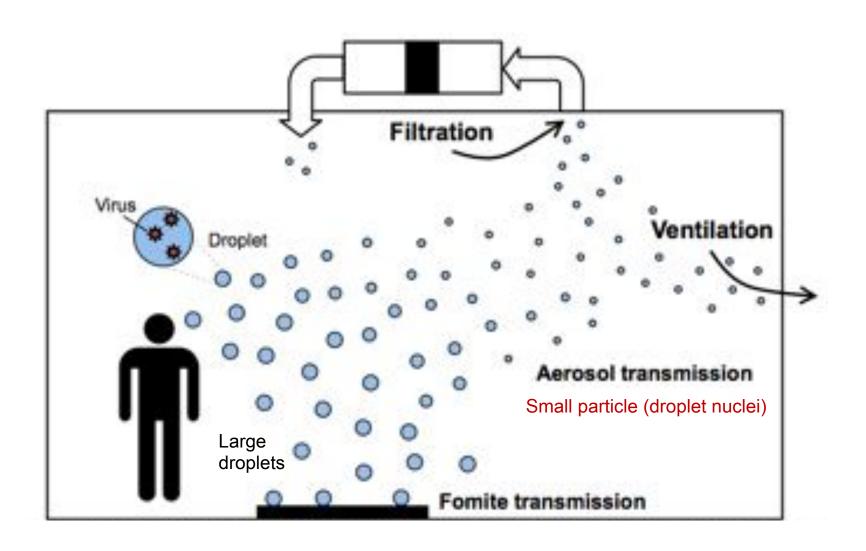
What particle sizes are actually emitted by humans?

- When considering particle filtration of infectious aerosols
 - It is crucial to consider particle sizes of infectious aerosols



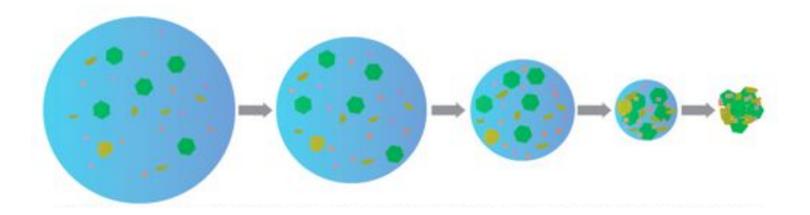
- Commonly believed that droplet nuclei average 1-3 µm
 - Recent studies show that 80-90% of particles expelled during human activities are actually smaller than 1-2 μm

Particle size is important for distribution and removal



What about infectious organisms within particles?

- Most particles emitted during human activities are smaller than 1-2 µm
 - But particle volume scales with d_p^3
 - Does the amount of viral or bacterial material contained in droplet nuclei scale similarly?

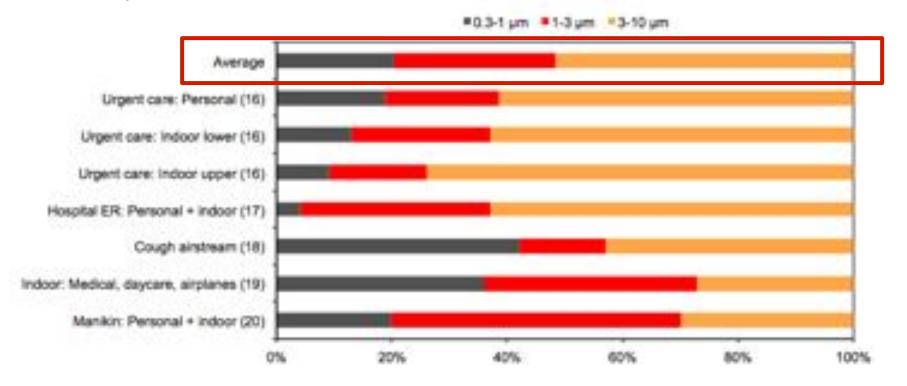


 Several recent studies have measured influenza virus content in size-fractioned indoor aerosols...

Size-resolved influenza virus indoors: Summary

Recent measurements of influenza viruses in size-fractioned indoor aerosols:

- Healthcare centers, ER, cough airstreams, daycare, airplanes, manikins
- Adjusted to fit into Standard 52.2 size bins



Average influenza size distribution:

20% <1 μm

29% 1-3 μm

51% >3 µm

^[18] Lindsley et al., **2010** PLoS ONE 5:e15100; [19] Yang et al., **2011** J R Soc Interface 8:1176-1184;

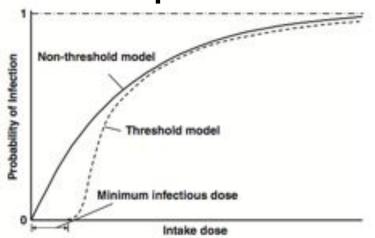
Methods of estimating infectious disease risks

Wells-Riley model

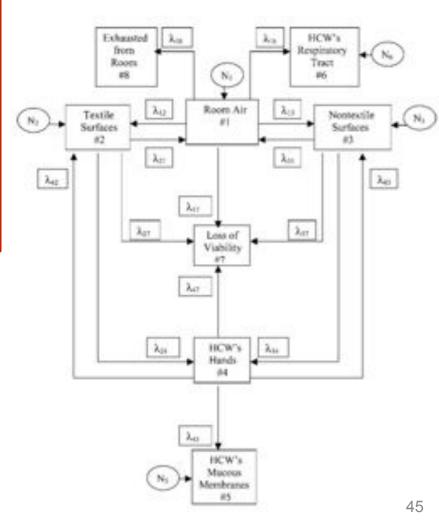
$$P_{\text{infection}} = \frac{cases}{susceptiles} = 1 - e^{-\frac{Iqpt}{Q_{\text{oa}}}}$$

 $P_{\text{infection}}$ = the probability of infection cases = the number of infection cases susceptibles = number of susceptible individuals I = number of infector individuals p = pulmonary ventilation rate of a person (m³/hour) q = quanta generation rate (1/hr) t = exposure time (hr) Q_{0a} = room ventilation rate with clean air (m³/hour)

Dose-response models

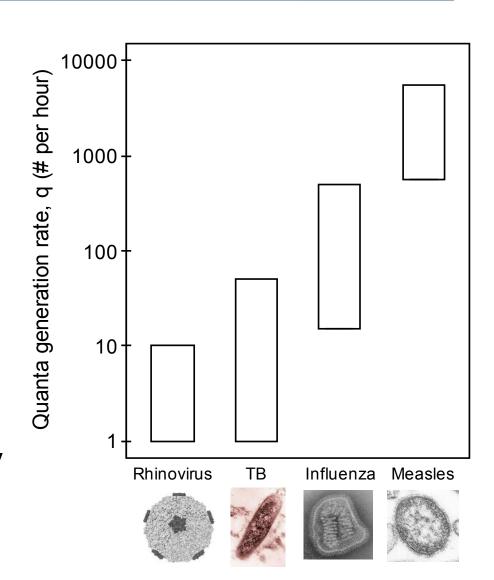


Markov chain models



Concept of quanta generation

- The unit quantum of infection is not an actual physical unit
- It is a hypothetical infectious dose
 - Back calculated from epidemiological studies
- Accounts for emissions, transport, inhalation, infectivity, and susceptibility all in one term



Incorporating other loss terms into Wells-Riley model

$$P_{\rm infection} = 1 - \exp\left[-\frac{Iqpt}{V} \middle/ (\lambda_{\rm ventilation} + k_{\rm filtration} + k_{\rm deposition})\right]$$
 Loss by HVAC filtration (1/hr) Loss by particle deposition (1/hr)
$$k_{\rm filtration} = f_{\rm HVAC} \frac{Q_{\rm filter} \eta_{\rm filter}}{V} = \lambda_{\rm recirculated} \eta_{\rm filter}$$

$$f_{\rm HVAC} = \text{fractional HVAC operation time (-)}$$

$$Q_{\rm filter} = \text{particle removal efficiency of the filter (-)}$$

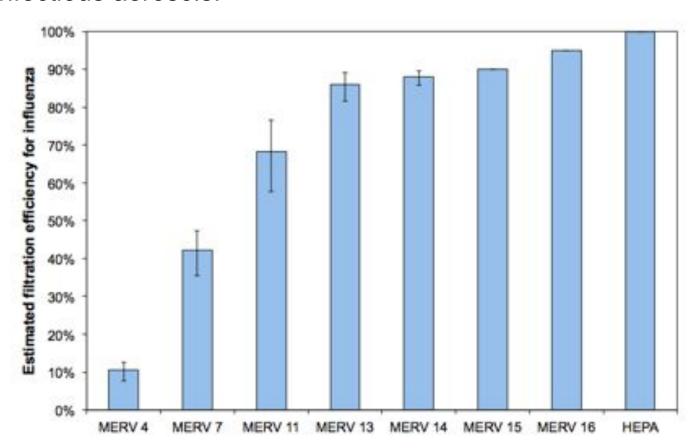
$$\lambda_{\rm recirculated} = \text{recirculation rate through the HVAC filter (1/hr)}$$

To connect Wells-Riley with filtration, we need to know several specific building characteristics as well as:

- Size-resolved quanta generation rates
- Removal efficiency of HVAC filters for infectious aerosols

MERV and infectious aerosols: Removal efficiency

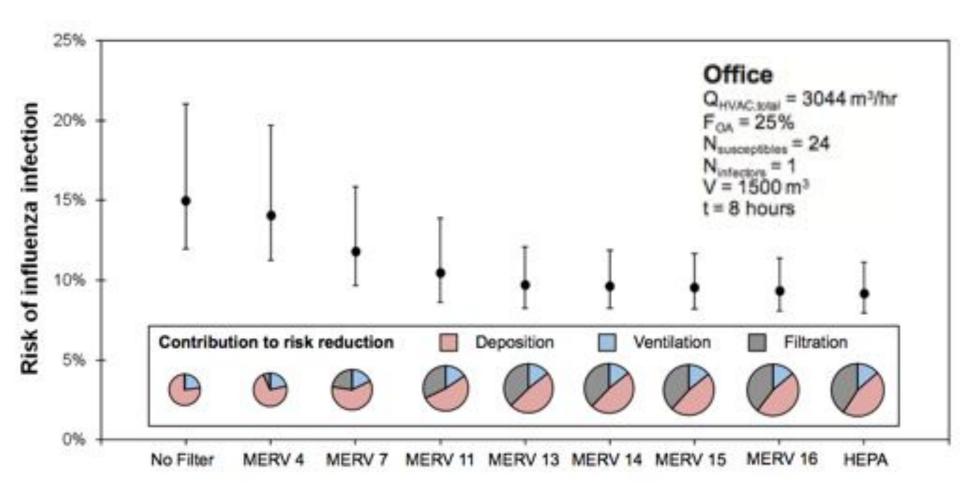
 Using previous data on influenza virus in size-resolved particle samples taken in real indoor environments, we can estimate the size-weighted average removal efficiency of a range of filters for infectious aerosols:



Case study: Influenza in an office environment

- Because the Wells-Riley model utilizes building volume, we must rely on case studies to explore possible impacts of filtration
 - Cannot generalize entirely because filtration effectiveness is a function of not only removal efficiency but recirculation rates through HVAC filters (flow vs. volume)
- We chose a hypothetical office environments with 1 infector:
 - -500 m^2
 - 25 adult occupants
 - ASHRAE 62.1 minimum ventilation rates
 - 25% OA
 - 8 hours of occupancy
- Used mean quanta generation rate from previous studies
 - Influenza (q = 100/hr)

Estimated risk of infection with HVAC filtration: Office

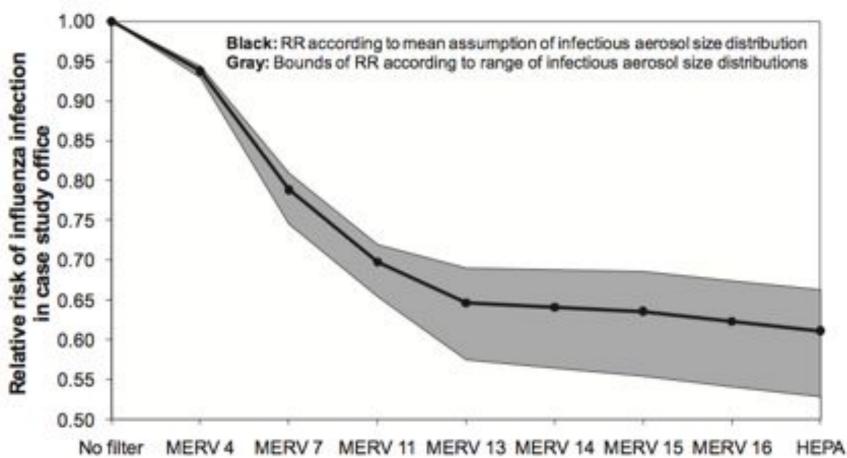


From no filter to MERV 13 or greater:

From 4 out of 24 occupants infected w/ flu to 2 out of 24

Generalizing results

 Using relative risks across all estimates of influenza aerosol size distributions and all HVAC filters allows us to identify trends and generalize results

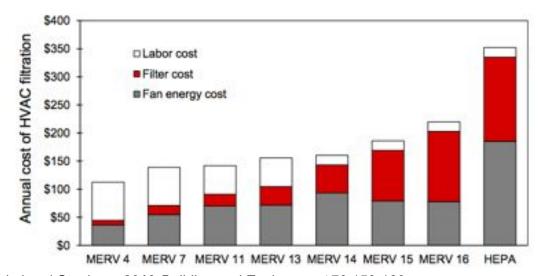


Estimating costs of outdoor air vs. filtration

- Making assumptions about operational periods in each building type, costs of natural gas and electricity, and HVAC equipment efficiency we estimate the cost of conditioning each unit of outdoor air ventilation rate delivered in each of four cities:
 - Chicago, Charlotte, Houston, and Phoenix

$$E_{\text{heating}} = \lambda_{\text{ventilation}} V \rho_{\text{air}} C_{\text{p,air}} HDD \frac{1}{\eta_{\text{heating}}} \alpha \qquad E_{\text{cooling}} = \lambda_{\text{ventilation}} V \rho_{\text{air}} C_{\text{p,air}} CDD \frac{1}{\eta_{\text{cooling}}} \beta$$

 We can also estimate the cost of filtration by combining filter costs, fan energy costs, and replacement costs (labor)

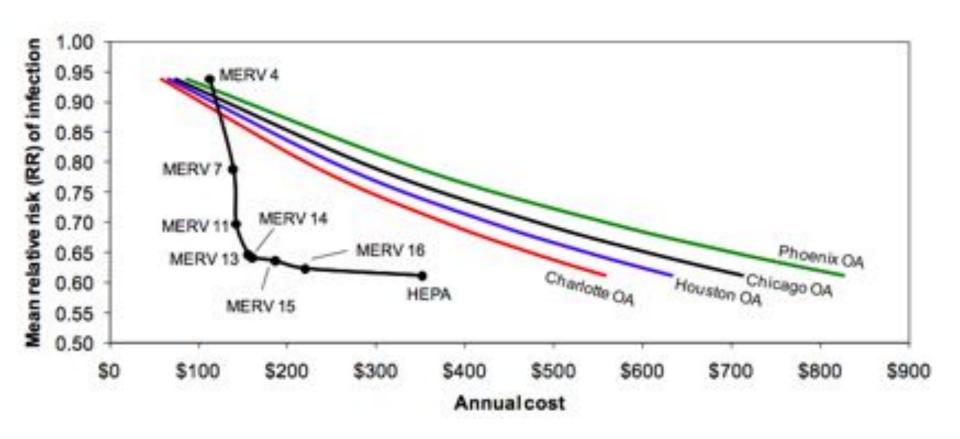


$$W_{\text{filtration}} = \frac{Q_{\text{recirculated}} \Delta P_{\text{avg}}}{\eta_{\text{fan}} \eta_{\text{motor}}}$$

$$C_{\text{filtration}} = W_{\text{filtration}} t_{\text{operating}} P_{\text{electric}}$$

Procedure similar to Bekö et al. **2008** *Building and Environment*

Relative risk vs. estimated annual cost: Filtration vs. OA



MERV 13-14 predicted to offer greatest risk reduction at lowest cost

3. BUILDING SCIENCE MEASUREMENTS FOR THE HOSPITAL MICROBIOME PROJECT

The Hospital Microbiome Project (HMP)

The Hospital Microbiome Project (HMP) is collecting microbial samples from surfaces, air, staff, and patients from the University of Chicago's new hospital pavilion in order to better understand the factors that influence bacterial population development in healthcare environments





The HMP provides a unique opportunity to sample in a newly constructed hospital environment immediately prior to occupation and for nearly one year afterward

Biological sampling

- Both culture (agar plates for antibiotic resistant bacteria) and culture-independent methods (16S rRNA, 18S rRNA, and fungal ITS on Illumina HiSeq, as well as qPCR on a subsection of samples) are being used to process over 12,000 microbial swab samples over the course of 1 year
 - 1 month prior to the hospital opening and 11 months after

Patient and staff sampling





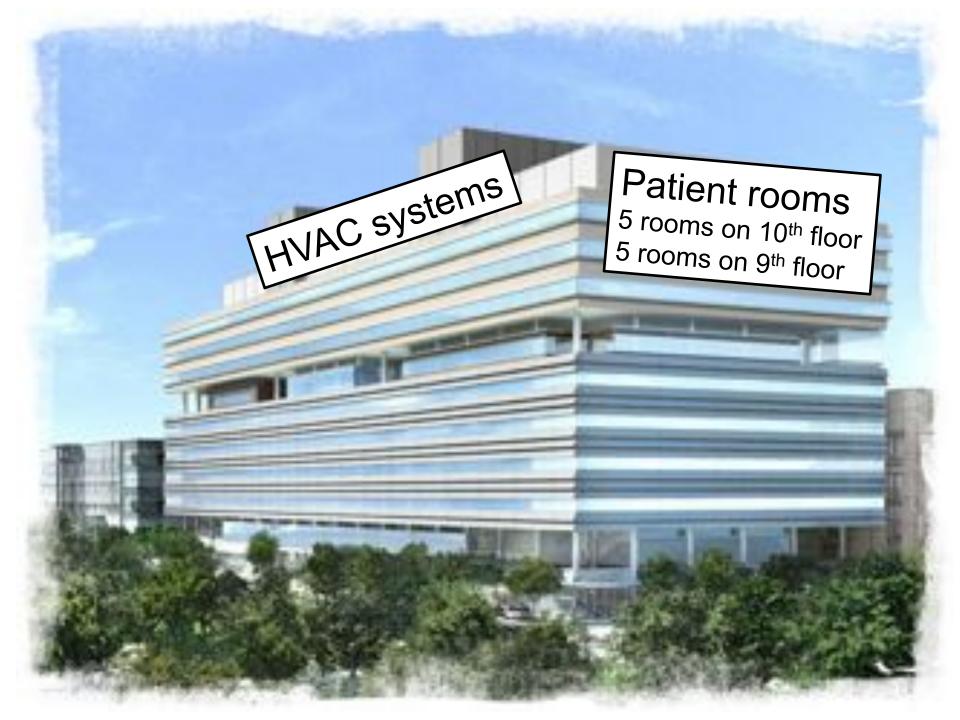




Floor, Bedrail, Cold water tap, Glove Box, and Air Filter*

Building science measurements in HMP

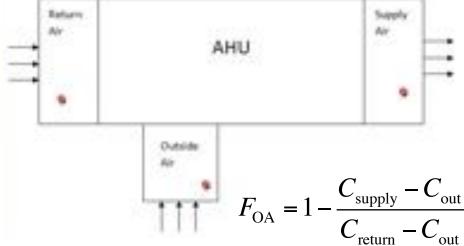
- We also worked to characterize a number of building environmental and operational characteristics of the hospital during the yearlong HMP
 - Within 10 patient rooms
 - Within mechanical rooms serving each floor
- Our goal was to define a set of building science parameters that may have implications for biological findings
 - And that we could measure (within budget) robustly and accurately
- Many recent indoor microbial studies have not adequately characterized the indoor environments and operational parameters of buildings in which sampling takes place



Mechanical room measurements

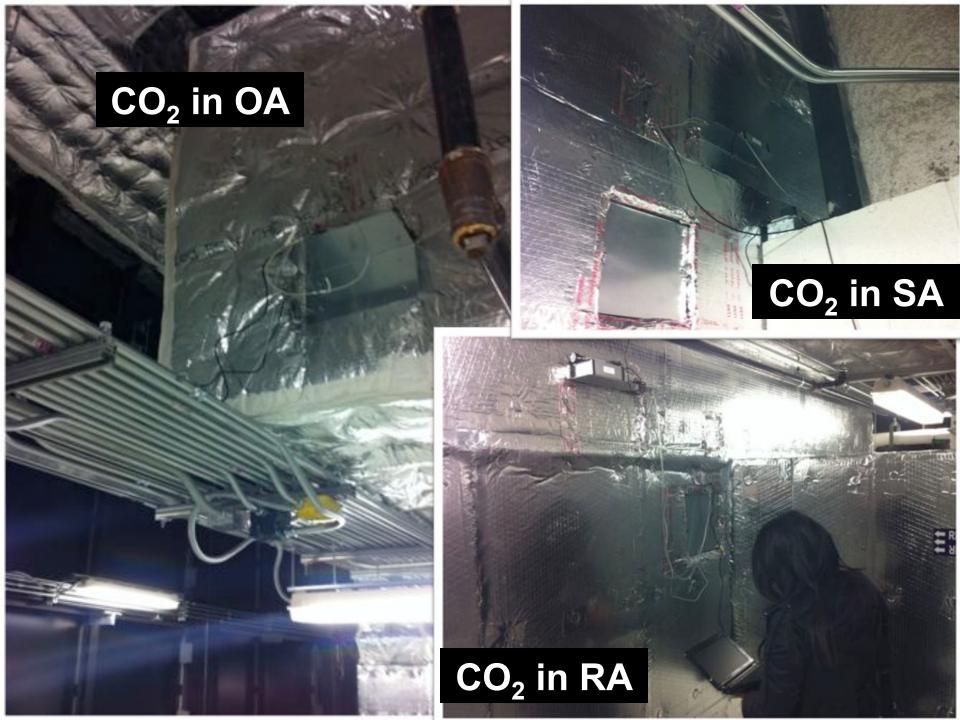
- Outdoor air ventilation fraction (%OA) delivered to each floor
 - Each floor is served by a different HVAC system
 - CO₂ measurements in return, supply, and outdoor airstreams
 - Outdoor T and RH
 - 5-minute intervals



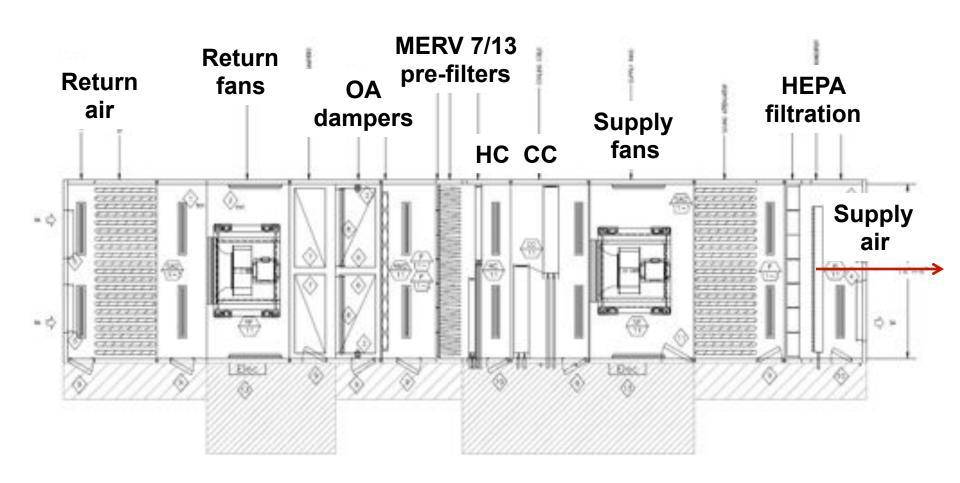








HVAC systems



Patient room measurements

- Supply, return, and exhaust airflow rates (constant flow)
 - Measurements made during early stages of project
 - Estimates made using CO₂ mass balance throughout project
- Temperature + relative humidity + light intensity
 - Data loggers at 5-min intervals
 - Also at nurse stations
- Human occupancy
 - Beam break IR sensor at doorway (total breaks at 5 min intervals)
 - Patient room CO₂ concentrations (5 min intervals)
- Room pressurization (with respect to hallway)
 - Pressure transducers (5 min intervals)
- Air sampling via HVAC filter media
 - Periodic (weekly) → the only air sampling in the project





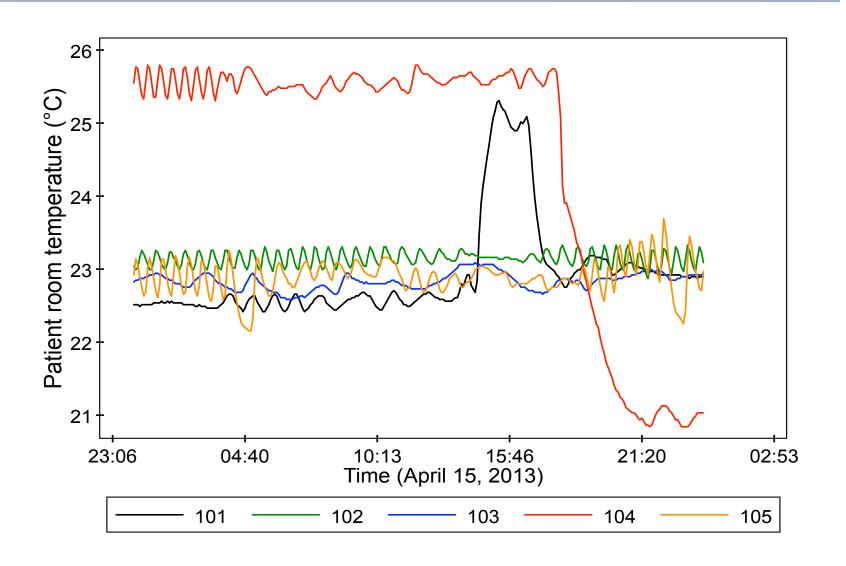






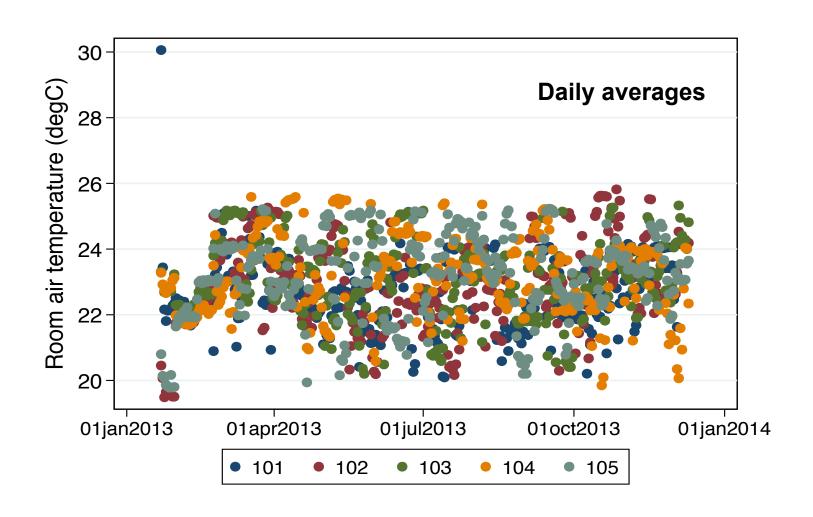
PRELIMINARY BUILDING SCIENCE DATA IN HMP

Data snapshot: Patient room air temperatures

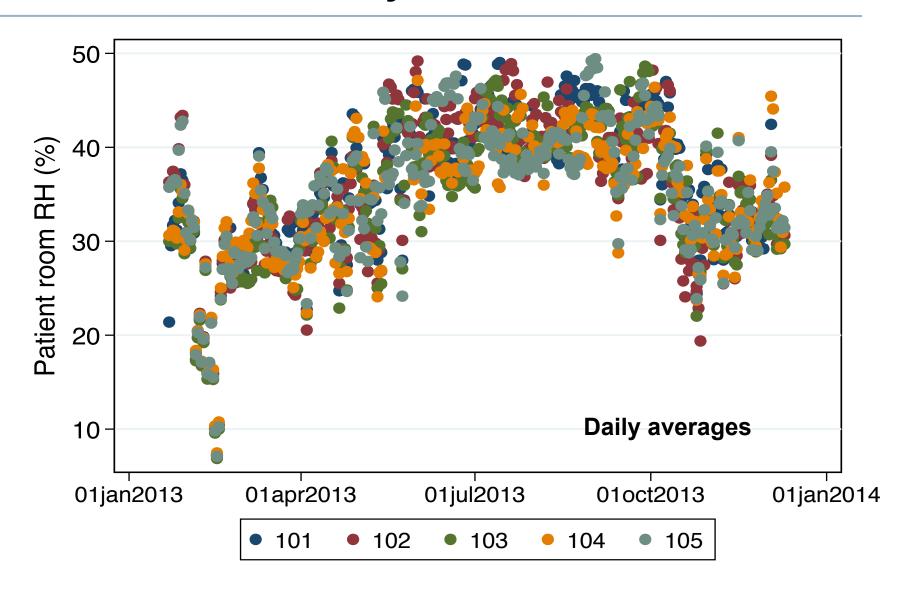


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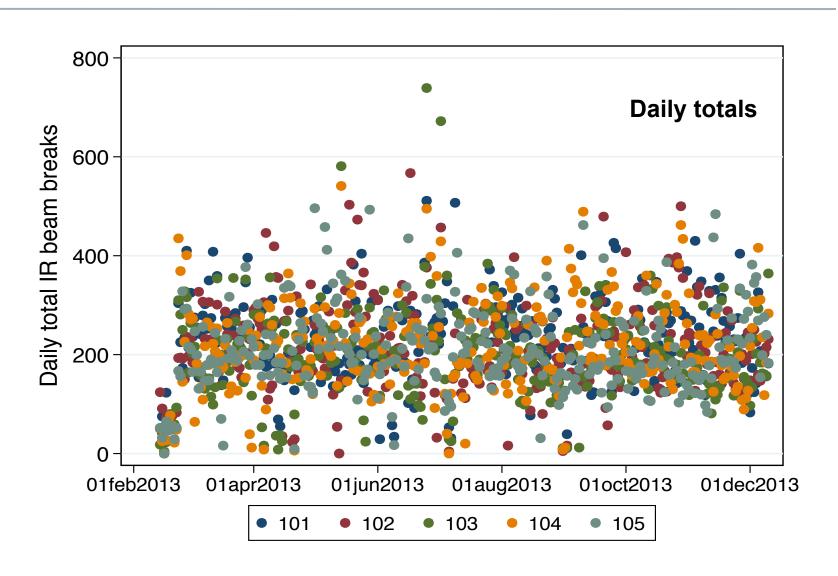
Data summary: Patient room air temperatures



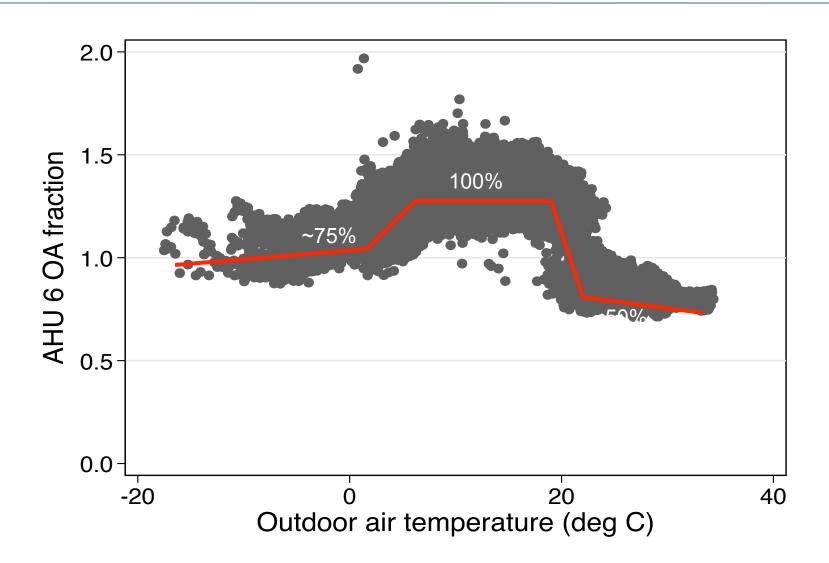
Data summary: Patient room RH



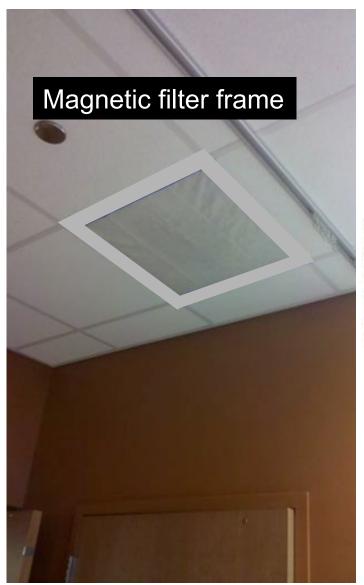
Data summary: Occupancy sensors



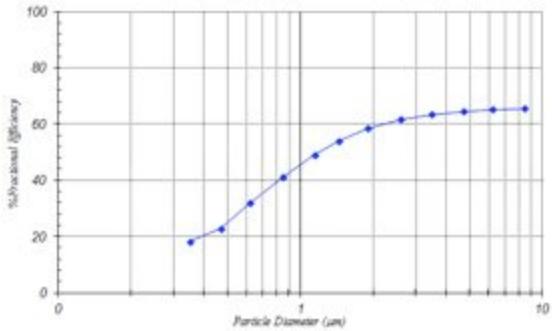
Calibrating OA measurements: %OA vs. outdoor T



HVAC filter bioaerosol 'sampler'



Sterilized and replaced weekly in all 10 patient rooms



*Courtesy of Kevin Kinzer, 3M

4. OPEN SOURCE BUILDING SCIENCE SENSORS

Open Source Building Science Sensors (OSBSS)



Home

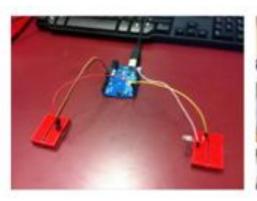
Sensor Tutorials

Blog

Affiliations

People

The Open Source Building Science Sensors (OSBSS) project demonstrates how to build inexpensive building environmental and operational sensors for long-term studies of the indoor environment using open source hardware and software.







IR LED emitter & receiver - \$3

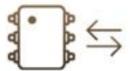














Differential pressure

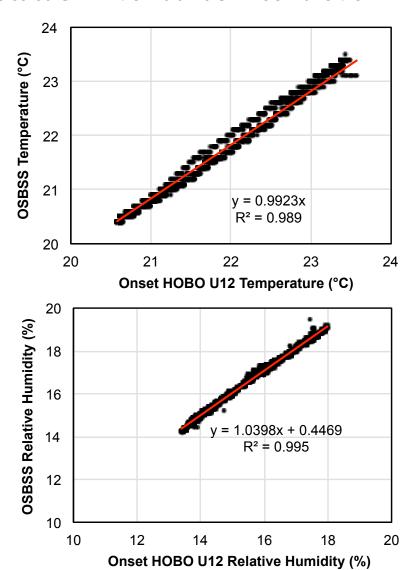
Proximity occupancy

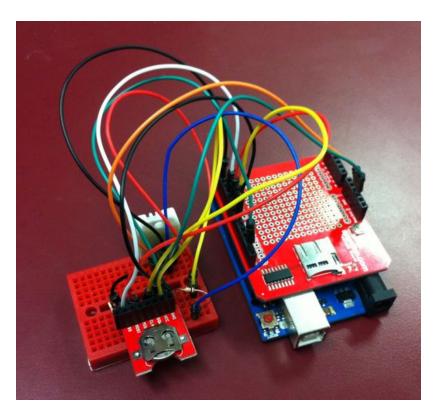
Generic datalogger

IR beam break occupancy

Open Source Building Science Sensors (OSBSS)

Status: Initial builds + calibration





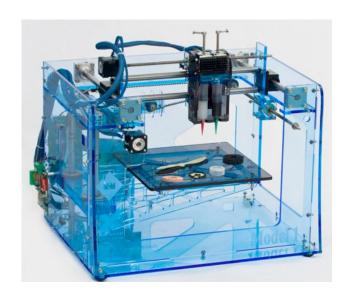
Prototype T/RH data logger

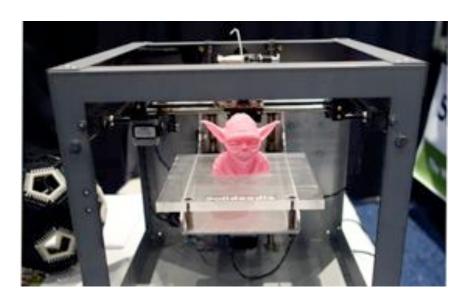
5. ULTRAFINE PARTICLE EMISSIONS FROM DESKTOP 3D PRINTERS

Desktop 3D printers: Cause for concern?

3D printing – or additive manufacturing – is a process of making a three-dimensional solid object from a digital model

- Widely used in rapid prototyping and custom fabrication
- Commercial applications include industrial design, architecture, engineering, fashion, dental industries, biotech, food, and many others





Recent advances have greatly reduced costs and made 3D printers widely available for less than \$2,500 (or as little as \$500)

For as little as \$500...

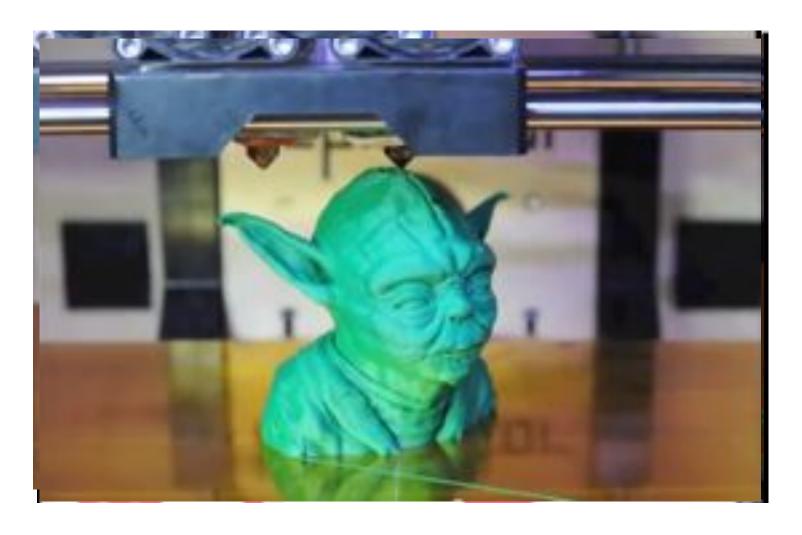


You can make all this junk interesting stuff!

Additive 3D printers: MPD/FDM

Most 3D printers use a technique called **Thermoplastic** molten polymer deposition (MPD), filament also known as **fused deposition** modeling (FDM) **Extruder** "Hot-end" Nozzle **Print bed** Ultimake

MPD/FDM 3D printer in action



Yoda head @ 0.1 mm layer height | http://www.youtube.com/watch?v=8_vloWVgf0o

Additive 3D printers: MPD/FDM

Thermoplastic filaments

Acrylonitrile butadiene styrene (ABS)
Polylactic acid (PLA)
Polyvinyl alcohol (PVA)
Many others

Hot-end nozzle

0.2-0.8 mm diameter hole

~160-220°C for PLA

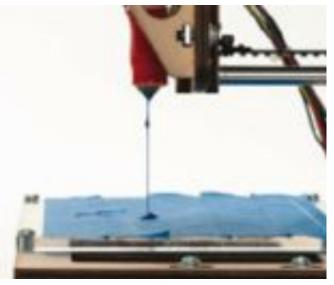
~190°C for PVA

~215-250°C for ABS

Print bed

<40°C for PLA ~110°C for ABS





Thermoplastic extrusion/deposition: Cause for concern?

 Previous work on large scale industrial thermoplastic processing showed that both gases and particles are emitted during operation

Rutkowski and Levin **1986** Fire and Materials 10:93-105; Contos et al. **1995** J Air Waste Manag Assoc 45:686-694; Unwin et al. **2013** Ann Occ Hygiene 57(3):399-406

Exposure to decomposition products from ABS thermal processing has been shown to have toxic effects in rats and mice
 Zitting and Savolainen 1980 Archives of Toxicology 46:295-304; Schaper et al. 1994 Am Indust Hyg

- Exposure to fumes from thermal decomposition of other plastics (e.g. PTFE) has been shown to be acutely toxic to
 Manuals

 Oberdörster et al. 2005 Environ Health Persp 113:823-839
 - Ultrafine particles appear to be more toxic than gases

Assoc J 55:924-934

Our ad-hoc experiment

- Five 3D printers were tested
 - All 5 were the same popular commercial variety



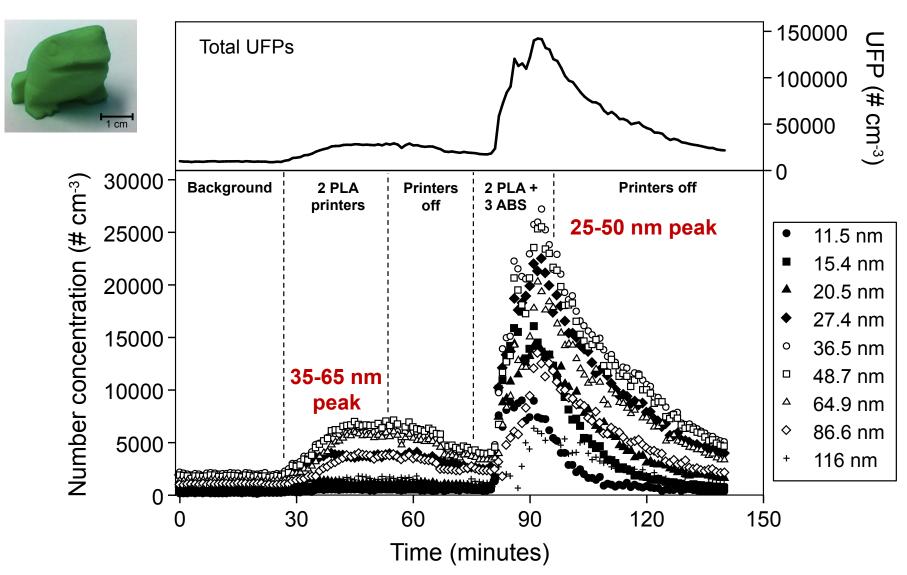
All unenclosed designs

Stephens et al. 2013 Atmos Environ 79:334-339

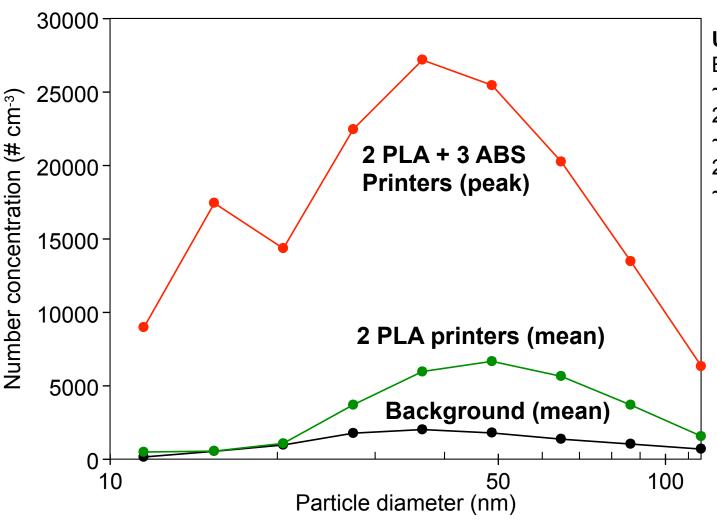
- Two types of filaments at different operational conditions
 - 2 PLA @ 200°C nozzle T and 18°C bed T
 - 3 ABS @ 220°C nozzle T and 118° bed T
- Operating in a closed 45 m³ office environment
- Ultrafine particle concentrations measured w/ TSI NanoScan SMPS Tritscher et al. 2013 J Physics 429



Measured ultrafine particle concentrations



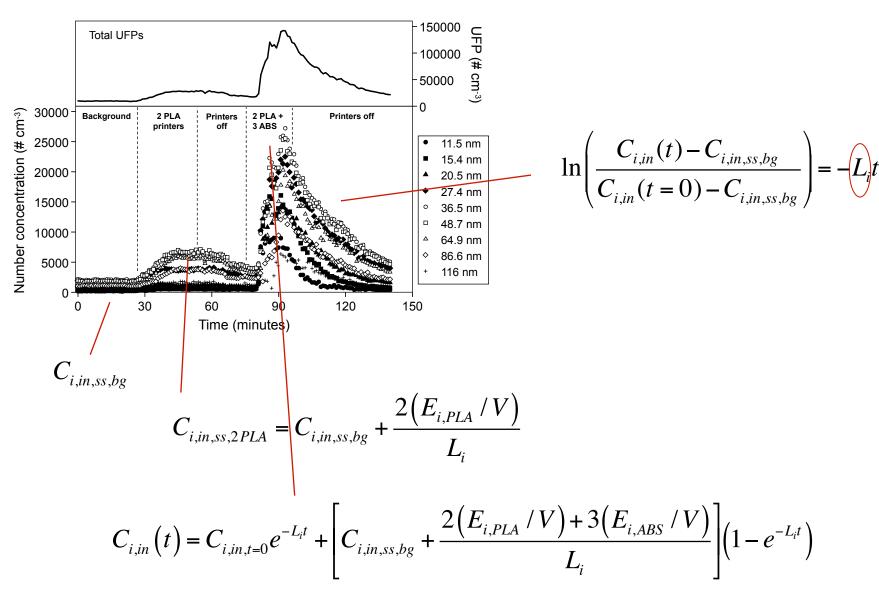
Mean and peak UFP size distributions



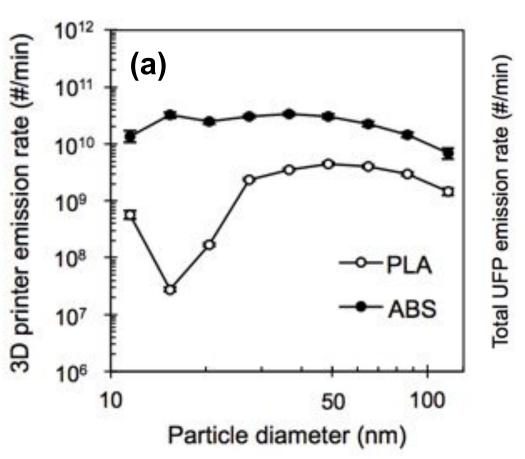
UFP summary

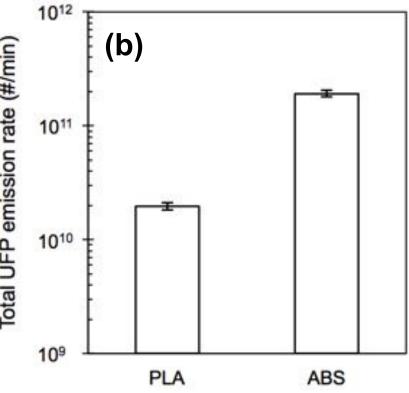
Background mean ~10,000 #/cm³ 2 PLA mean ~28,000 #/cm³ 2 PLA + 3 ABS peak ~142,000 #/cm³

Estimating emission rates



Size-resolved and total UFP emission rates





Total UFP emission rates:

~1.9×10¹¹ #/min from ABS printer ~2.0×10¹⁰ #/min from PLA printer

Comparison of emission rates to other indoor emitters

UFP emitting device Flat iron with steam Electric frying pan	Size range 20-1000 nm 10-400 nm	Emission rate (#/min) 6.0×10 ⁹ 1.1-2.7×10 ¹⁰	Reference Afshari et al. (2005) Buonnano et al. (2009)
PLA	10-100 nm	~2.0×10 ¹⁰	This study
Vacuum cleaner	20-1000 nm	3.5×10 ¹⁰	Afshari et al. (2005)
Scented candles	20-1000 nm	8.8×10 ¹⁰	Afshari et al. (2005)
Gas stove	20-1000 nm	1.3×10 ¹¹	Afshari et al. (2005)
ABS	10-100 nm	~1.9×10 ¹¹	This study
Cigarette	20-1000 nm	3.8×10 ¹¹	Afshari et al. (2005)
Electric stove	20-1000 nm	6.8×10 ¹¹	Afshari et al. (2005)
Frying meat	20-1000 nm	8.3×10 ¹¹	Afshari et al. (2005)
Radiator	20-1000 nm	8.9×10 ¹¹	Afshari et al. (2005)
Laser printers	6-3000 nm	4.3×10 ⁹ to 3.3×10 ¹²	He et al. (2010)
Cooking on a gas stove	10-400 nm	1.1-3.4×10 ¹²	Buonnano et al. (2009)

News coverage: Tell your own story



Are 3D printers harmful to your health?



Airborne particles from 3D printers could be as harmful to your health as cigarette smoke



The Telegraph 3D printers could cause strokes, researchers warn



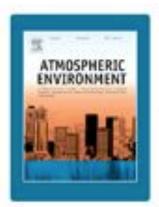
Will A 3-D Printer Destroy Your Lungs?

Is There Long-Term Health Risks to 3-D Printing? One Study Says 'Yes'

StreetInsider.com

if you're not inside...you're outside

More good (and bad) press...



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The most downloaded articles from ScienceDirect in the last 90 days.

Ultrafine particle emissions from desktop 3D printers

November 2013

Brent Stephens | Parham Azimi | Zeineb El Orch | Tiffanie Ramos

Abstract: The development of low-cost desidop versions of three-dimensional (3D) printers has made these devices widely accessible for rapid prototyping and small-scale manufacturing in home and office settings. Many desktop 3D printers rely on heated thermoplastic extrusion and deposition, which is a process that hasbeen shown to have significant aerosol emissions in industrial environments. However, we are not aware of any data on particle emissions from commercially available desktop 3D printers. Therefore, we report on measurements of size-resolved and total ultrafine particle (UFP) concentrations resulting from the operation of two types of commercially available desktop 3D printers inside a commercial office space. We also estimate size-resolved (11.5 nm-116 nm) and total UFP (<100 nm) emission rates and compare them to emission rates

from other desktop devices and indoor activities emission rates of total UFPs were large, ranging polylactic acid (PLA) feedstock to -1.9 × 1011 # temperature acrylonitrile butadiene styrene (ABS currently sold as standalone devices without any suggest caution should be used when operating Additionally, these results suggest that more confundamentally evaluate particle emissions from a

Share Article



2. Air pollution in mega cities in China

January 2008



Stratasys, Ltd. NASDAQ: SSYS - Jul 24 3:02pm ET

86.40 -1.29 (-1.47%)



88.60 Open 89.47 High: Low 85.95 Volume: 289,346 742,000 Avg. Val. Mkt Cap-3.398

Google Firstnot - Yahoo Finance - MSN Money

Disclaimer

Potential for 3D printed 3D printer filtration systems



Moving forward...

We continue to conduct research at the intersection of energy and air quality in the built environment

New projects:

- OSBSS, Nov 2013 April 2015
- Sloan Foundation MoBE Post-doc, Stevie Kunkel, Biology, 2014 2016
 - Control/filtration of airborne microorganisms (experimental)
- ASHRAE 1691-TRP Modeling impact of HVAC filters on indoor PM in homes, starting later this year

Built Environment Research







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- I/O PM: University of Texas at Austin Continuing Fellowship, NSF IGERT Award DGE #0549428, ASHRAE Grant-In-Aid & RP-1299, Thrust 2000 Endowed Graduate Fellowship (all UT-Austin), Jeff Siegel, Zeineb El Orch
- Infectious aerosols: National Air Filtration Association (NAFA)
 Foundation, Al Veeck, Parham Azimi
- HMP: Alfred P. Sloan Foundation, Jack Gilbert, Jeff Siegel, Tiffanie Ramos, Parham Azimi, Laurit Dide
- OSBSS: Alfred P. Sloan Foundation, ACE PURE, Deion Debose,
 Akram Ali, Boyang "Bobo" Dong, Torkan Fazli
- 3D printers: Armour College of Engineering, Bobby Zylstra, Julie Steele (3D Printer Experience), Mike Moceri, Parham Azimi, Zeineb El Orch, Tiffanie Ramos, Sara Glade